

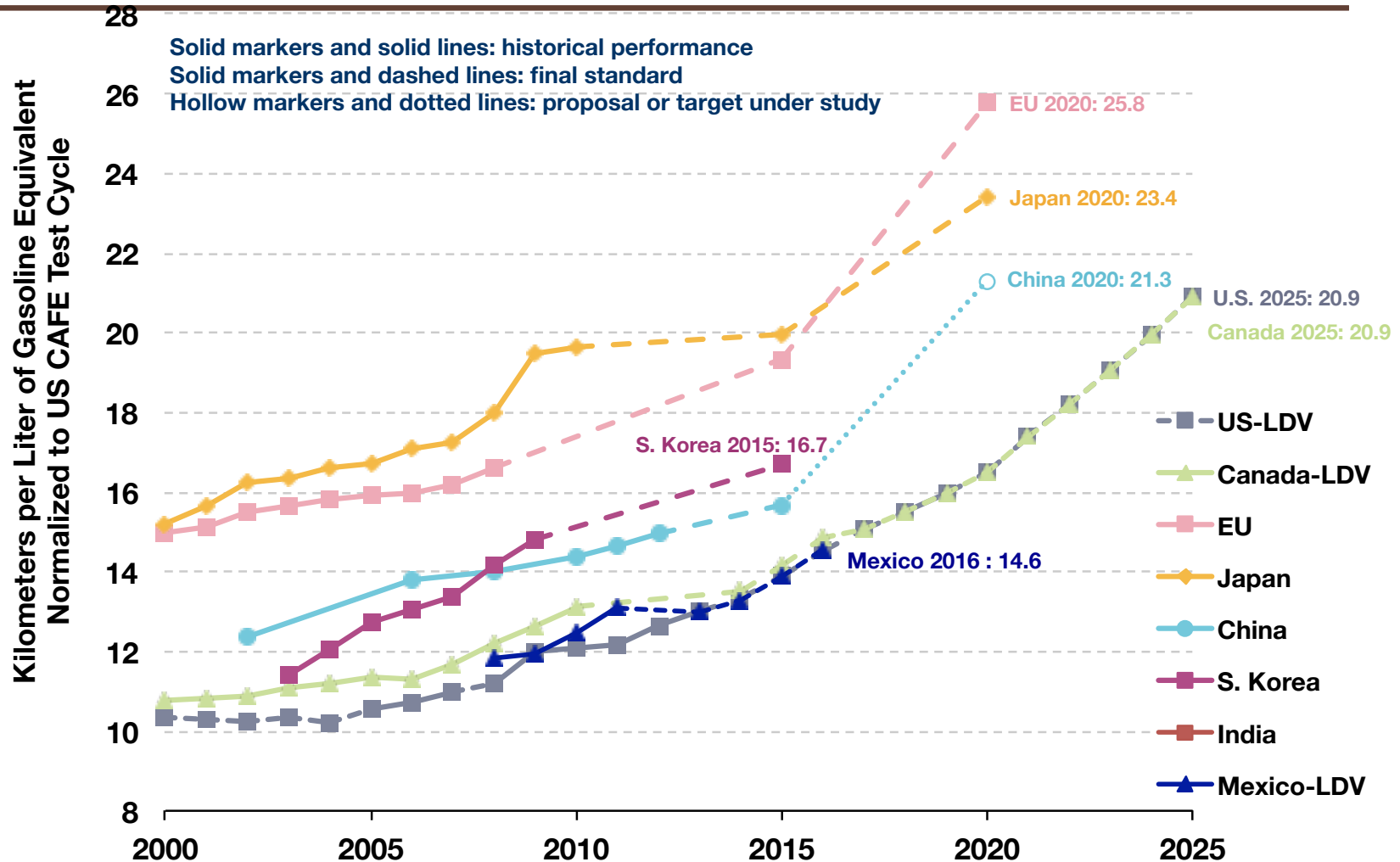
Efficiency Technology Advancements

John German, ICCT

July 9, 2014

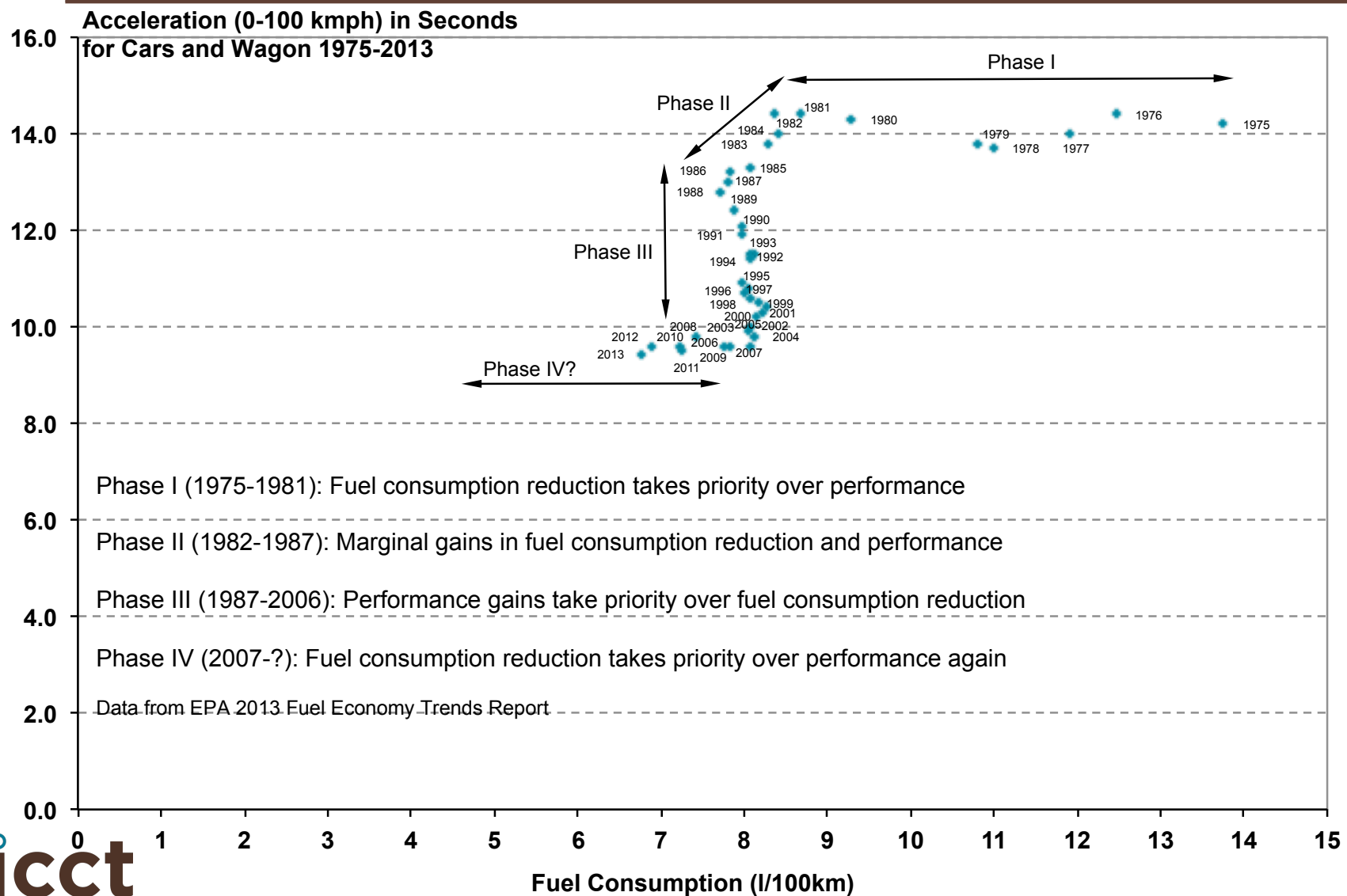


Passenger Car Fuel Economy Standards Globally



[1] China's target reflects gasoline vehicles only. The target may be higher after new energy vehicles are considered.
 [2] US, Canada, and Mexico light-duty vehicles include light-commercial vehicles.
 [3] Mexico does not include early action credits for MYs 2012 and 2013 but does include full application of other credits.

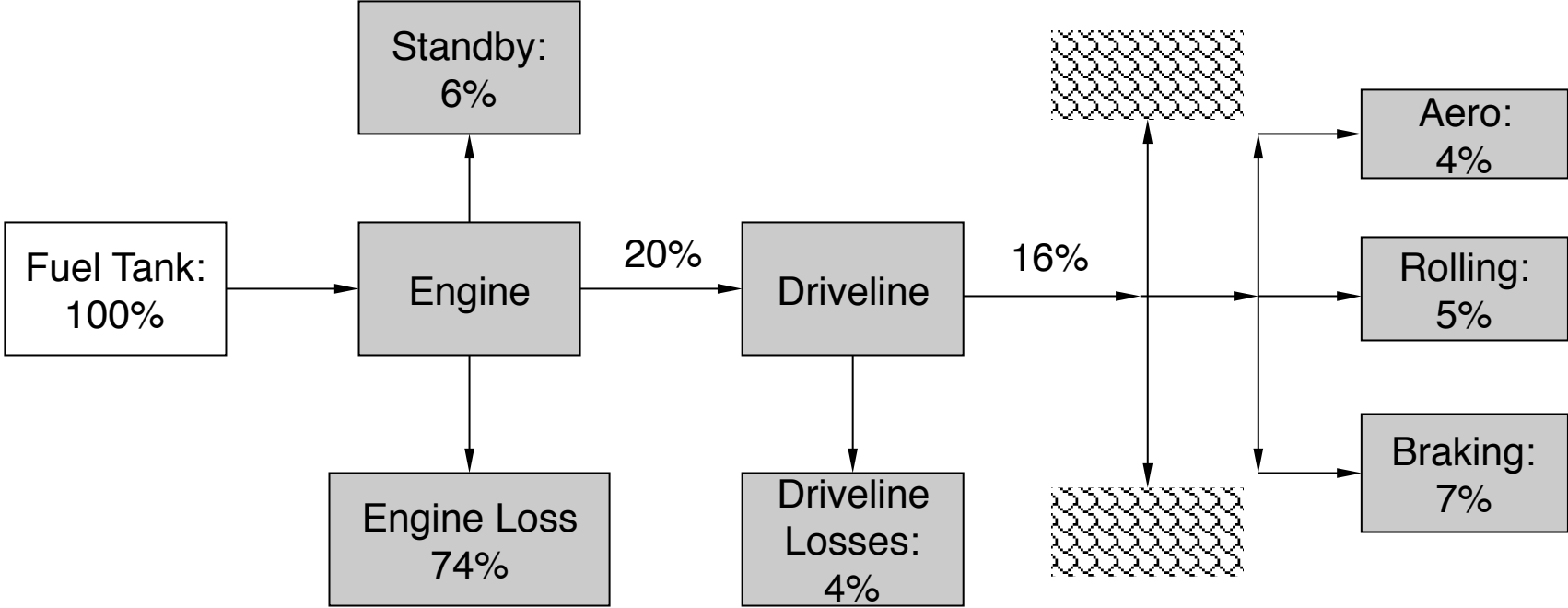
Role of Fuel Economy Standards in Managing Performance – Fuel Consumption Tradeoff: US Example





Technology Deployment Spurred by Fuel Economy Standards

Opportunities for Vehicle Efficiency Improvements



» Matt Kromer

The Real Technology Breakthrough

Computers

- Computer design, computer simulations, and on-vehicle computer controls are revolutionizing vehicles and powertrains
- Especially important for lightweight materials
 - Optimize hundreds of parts – size and material
 - Capture secondary weight – and cost – reductions
- The high losses in the internal combustion engine are an opportunity for improvement
- Also reducing size and cost of hybrid system

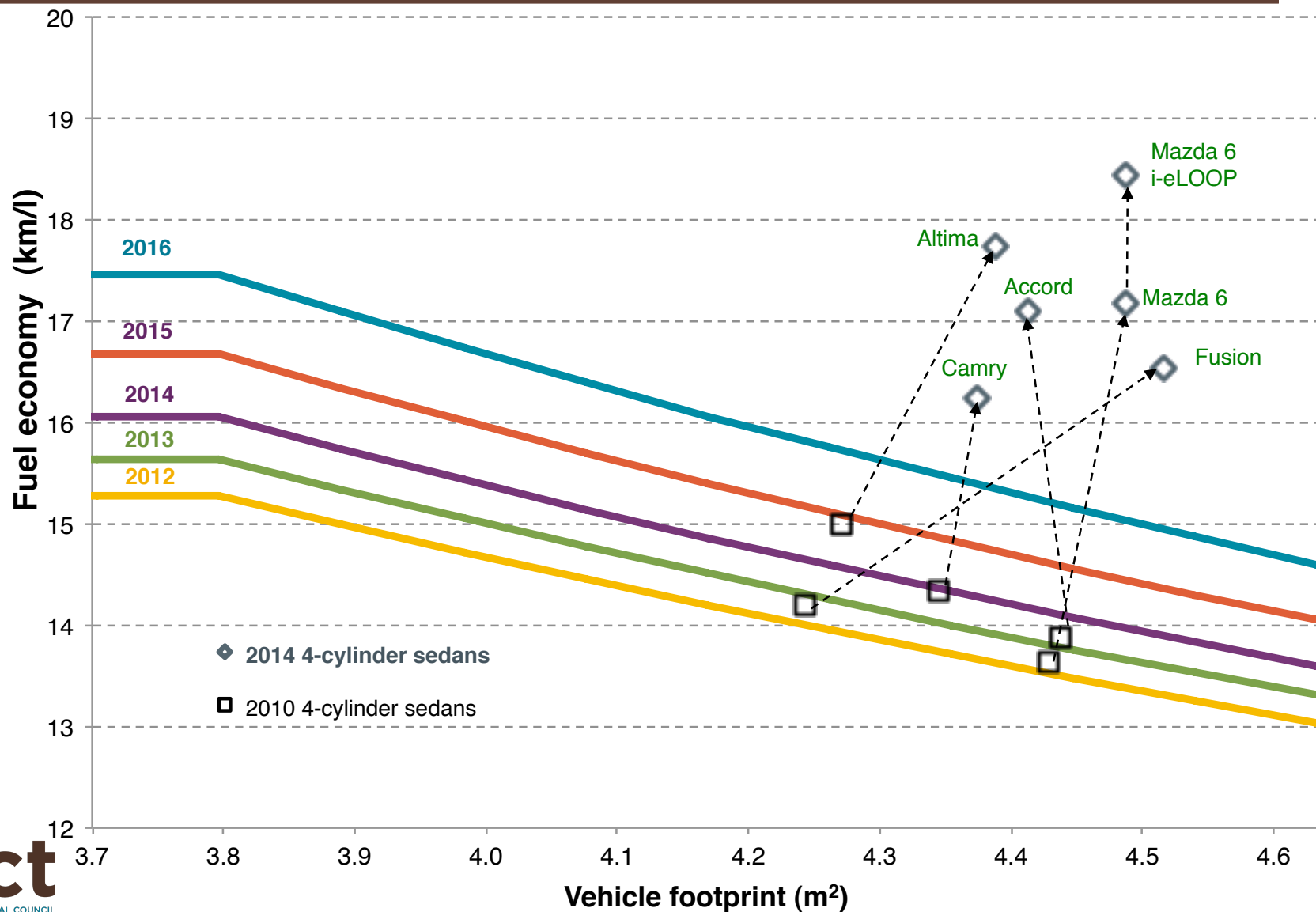
A broad suite of cost-effective technology packages are available to meet upcoming efficiency standards

- Assessment of US 2012-2025 standards indicates the standards can be met with:
 - Gasoline direct injection (GDI)
 - Turbocharged/downsized engines
 - Advanced transmissions (6-speed/8-speed automatic or dual-clutch transmissions and high efficiency gear box)
 - Vehicle mass reduction
 - Lower tire rolling resistance
 - Improved aerodynamics
 - Friction reduction
 - More efficient vehicle accessories
 - Engine start-stop systems
 -
 -
 -
 - Some increased hybrids, EVs, PHEVs
- No penetration of diesels or hybrid vehicles necessary to meet US 2016 standards.

Accelerating Technology Introduction in the U.S. is driven by Fuel Economy Regulation

	GDI	Turbo	VVT	6 speed	7+ speed	CVT	Hybrid
2004	-	4%	43.7%	5%	0.4%	2%	1%
2005	-	2%	49.4%	6%	0.4%	3%	2%
2006	-	3%	58.2%	12%	2%	3%	2%
2007	-	4%	63.3%	16%	2%	10%	3%
2008	3%	4%	62.7%	19%	3%	11%	3%
2009	4%	4%	79.1%	19%	3%	11%	3%
2010	9%	4%	91.8%	33%	3%	14%	5%
2011	18%	8%	94.9%	54%	5%	12%	3%
2012	28%	10%	97.7%	58%	6%	15%	5%
2013	38%	16%	98.0%	61%	8%	17%	6%

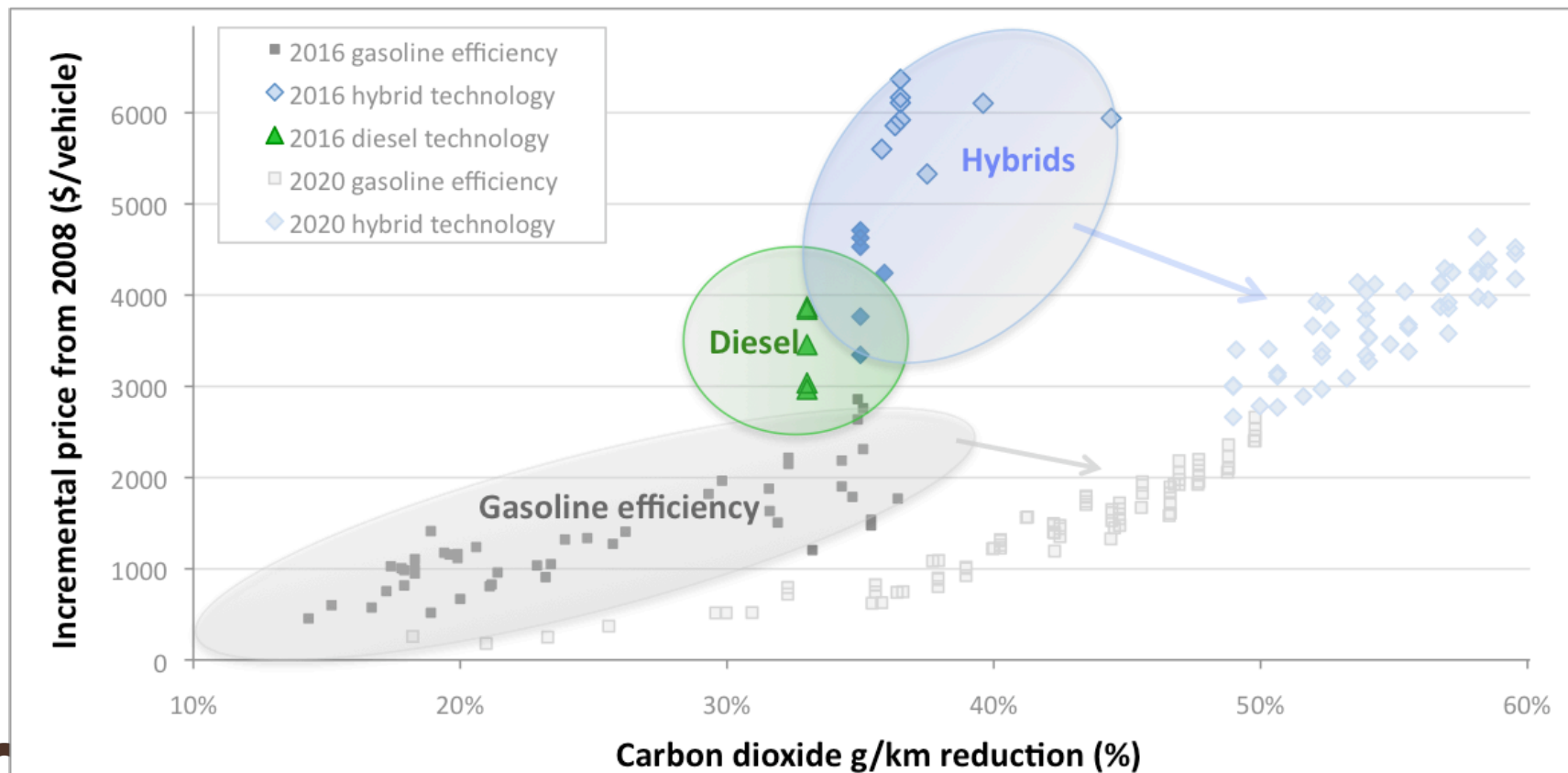
Example of Technology Upgrade: High-Selling Passenger Cars 2010 to 2014



Technology Costs Dropping Rapidly

Technology availability increases - and its costs decrease - over time

- Incremental vehicle costs and percent improvements versus MY2008 baseline
- Data from EPA/NHTSA 2012-2016 rulemaking and EPA/NHTSA/CARB *TAR* for 2020

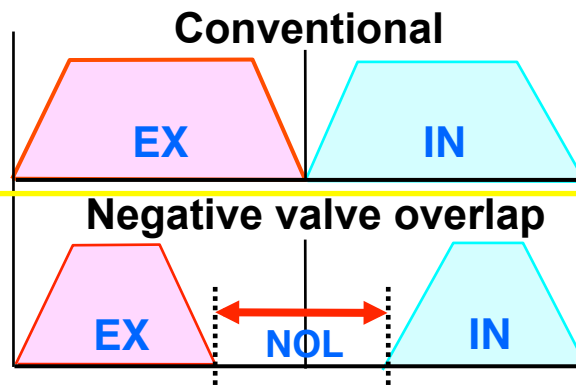
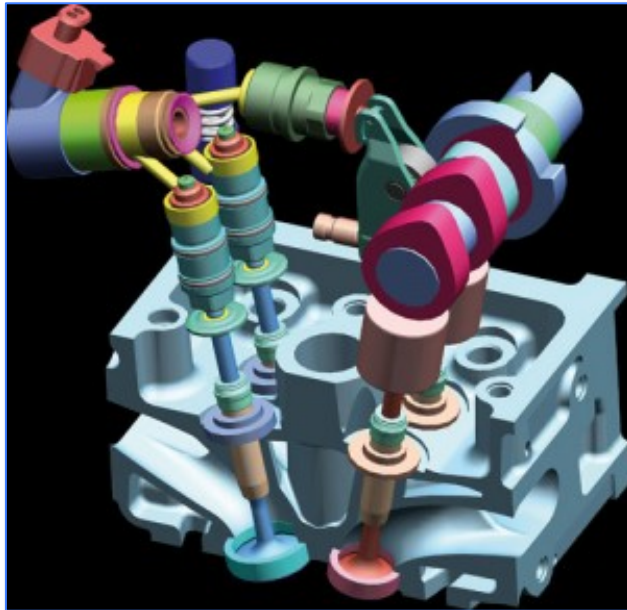




Examples of new/future Technologies

Next-generation Gasoline Engines

Fiat MultiAir Digital Valve Actuation

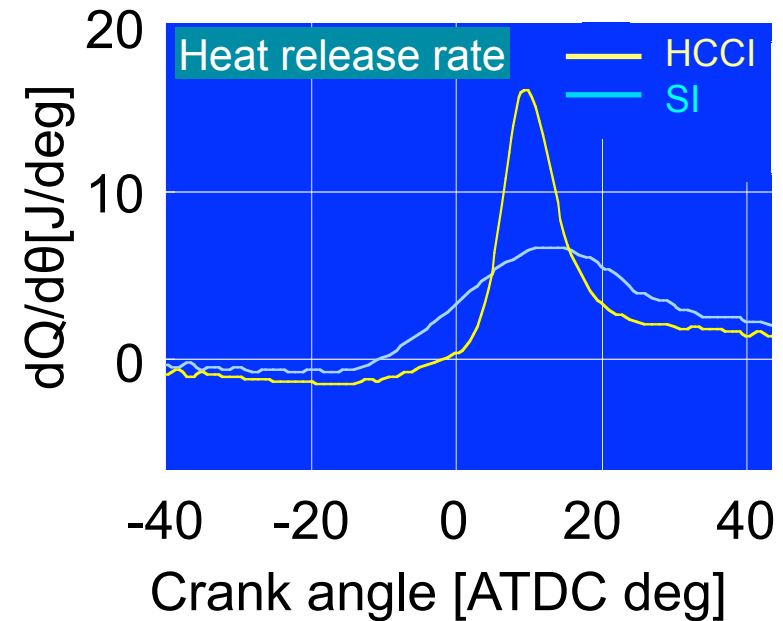


HCCI Engine

Improvement in
fuel economy:

30%

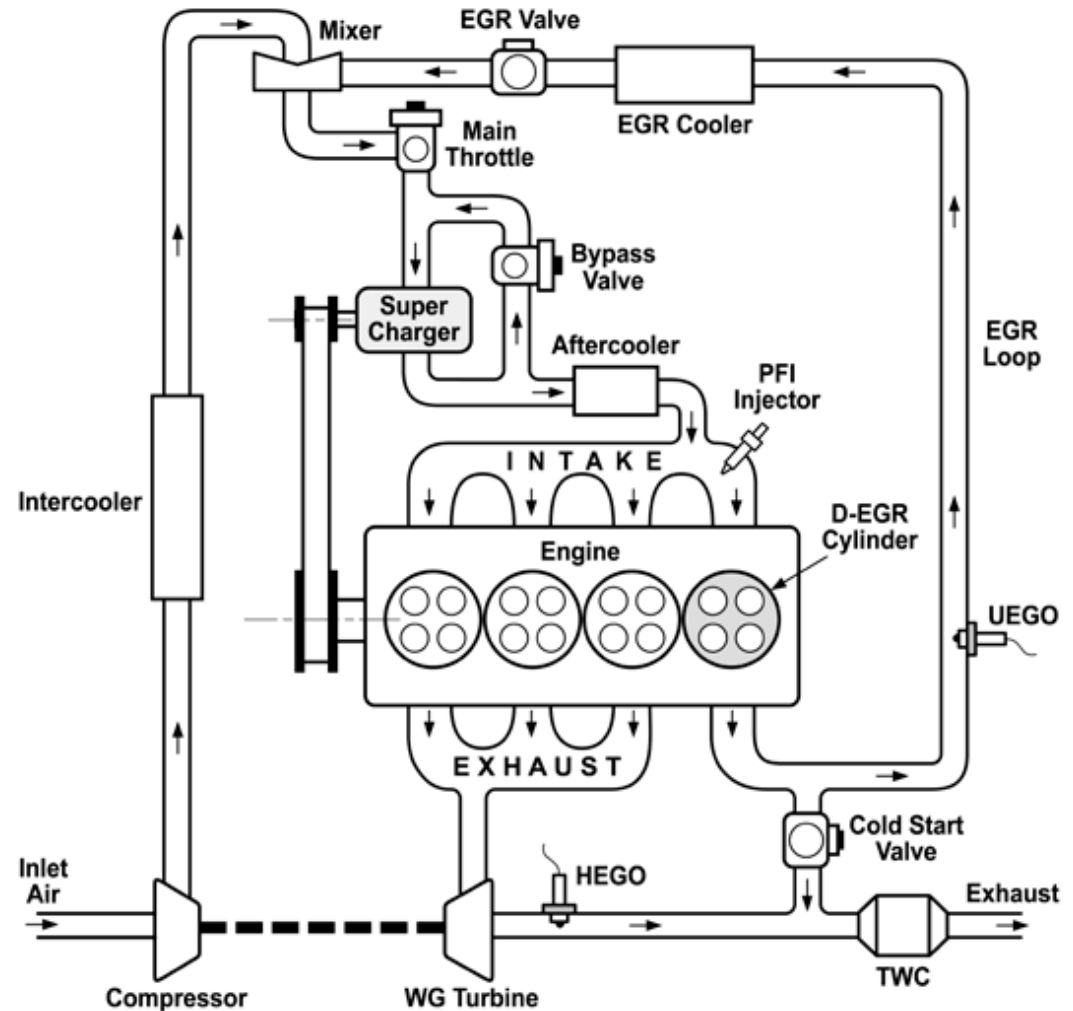
Honda Prototype Engine Base
(Electro-magnetic valve)



Requires increasing the
self-ignition region

Turbo Dedicated EGR Engines

- Highly dilute, low temperature combustion
- ~1% H₂ by volume in the intake
- Advanced ignition systems required
- ~40% brake thermal efficiency (similar to diesel)
- PSA 2018 introduction

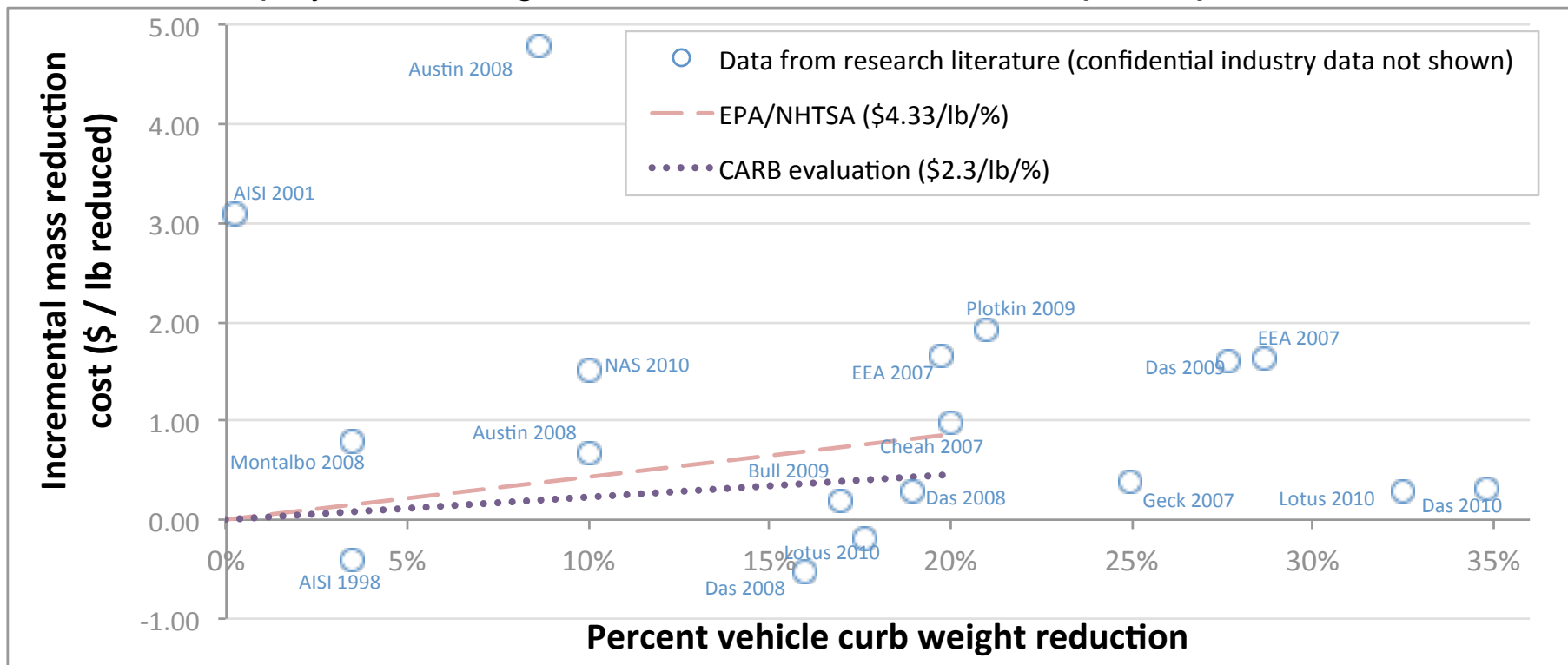




Lightweight Materials: Costs are dropping rapidly

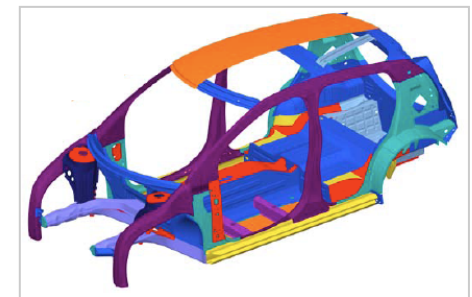
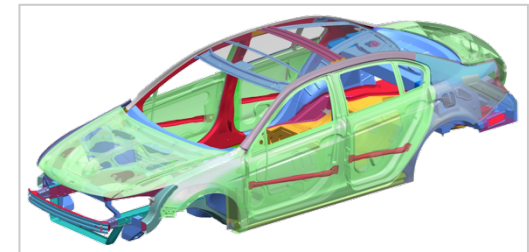
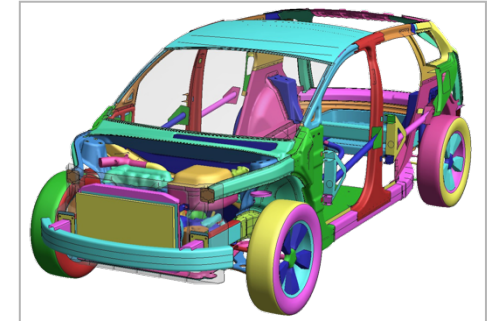
Vehicle Lightweight Research in 2017-25 Rule

- Technical assessments on mass-reduction involve major studies by national US laboratories, OEM steel suppliers, OEMs with universities
 - Each data point represents a different material/design approach to mass reduction
 - Studies vary in technical rigor, transparency, comprehensiveness, crashworthiness validation
 - EPA projected average vehicle mass would decrease by 7% by 2025



Major New Mass-Reduction Work

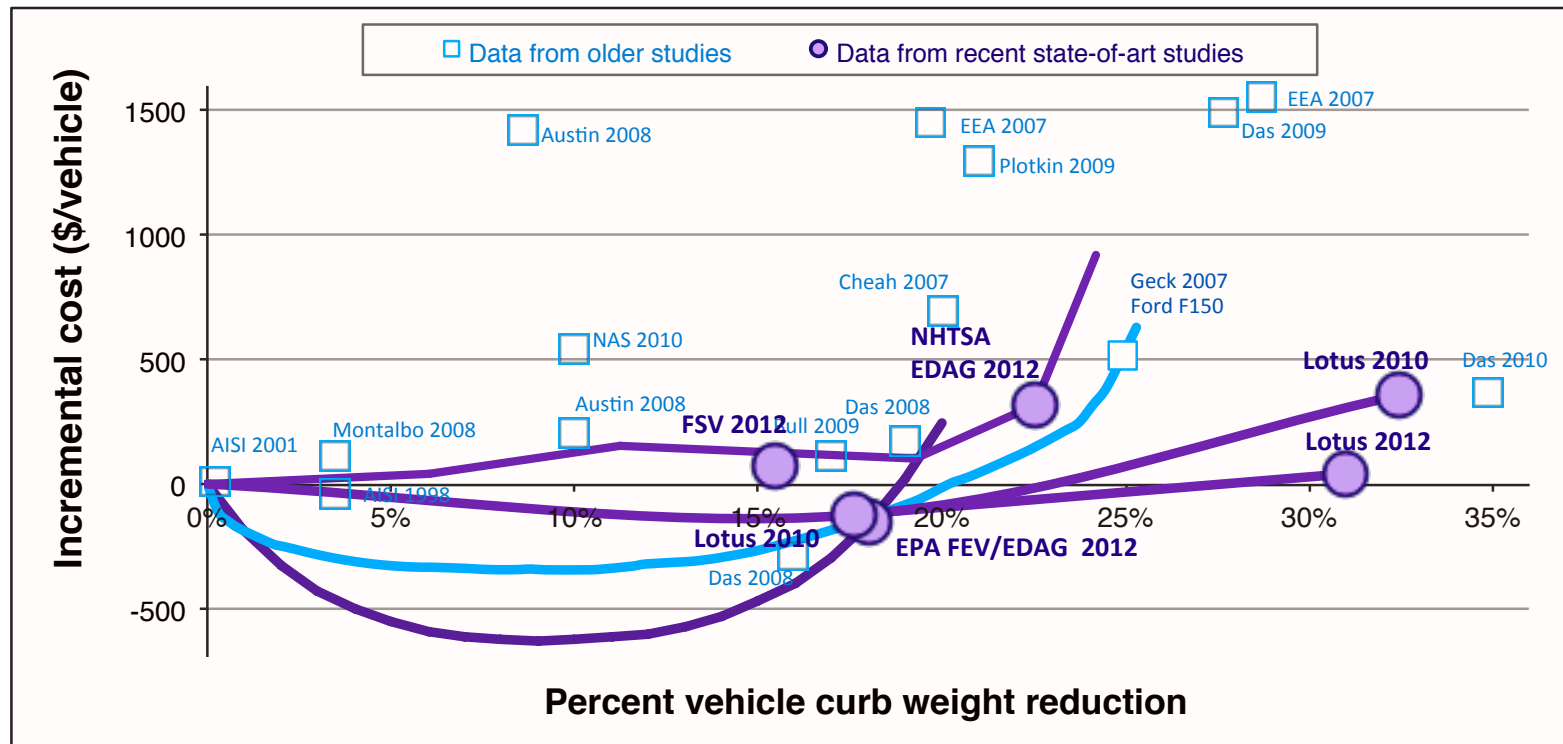
- Lotus Engineering (CARB) – Toyota Venza
 - Continuation of 2010 study (-33% mass Toyota Venza)
 - Cost-effective 18-32% mass reduction at < \$0/vehicle
 - Includes crashworthiness safety (NHTSA FMVSS) validation
- FEV (US EPA) – Toyota Venza
 - Technical assessment of -18% mass at < \$0/vehicle
 - Includes crashworthiness safety (NHTSA FMVSS) validation and detailed tear-down cost assessments
- EDAG / Electricore (NHTSA) – Honda Accord
 - Technical assessment of -22% mass at \$319/vehicle
 - Includes crashworthiness safety (NHTSA FMVSS) validation
- EDAG WorldAutoSteel “Future Steel Vehicle”
 - 12-18% mass reduction, no additional cost, with only using steels
- George Washington University (NHTSA) – Chevy Silverado
 - 19% mass reduction with advanced plastics, composites



<http://www.nhtsa.gov/DOT/NHTSA/NVS/Crashworthiness/Plastics/811692.pdf>

Vehicle lightweighting is highly cost-effective

- Major new state-of-the-art studies examine advanced materials, parts integration, system-level holistic vehicle redesign
 - High lightweighting potential, crashworthy designs, and diverse highly cost-effective approaches
 - EDAG, FEV, Lotus, and FSV lightweighting cost results are shown below



Weight Reduction in 2015 Ford F150

Vanguard of a truly radical transformation in how vehicles are designed and built



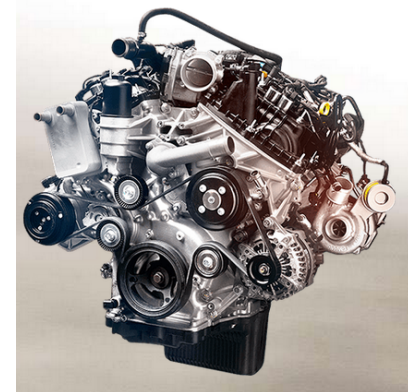
The largest selling vehicle in the US

Weight reduction:

318 kg, 14%

Engine downsize:

3.5L to 2.7L



First use of aluminum body in high volume production vehicle

95% of body– Aluminum

77% of frame– HSS



Examples of vehicles in production

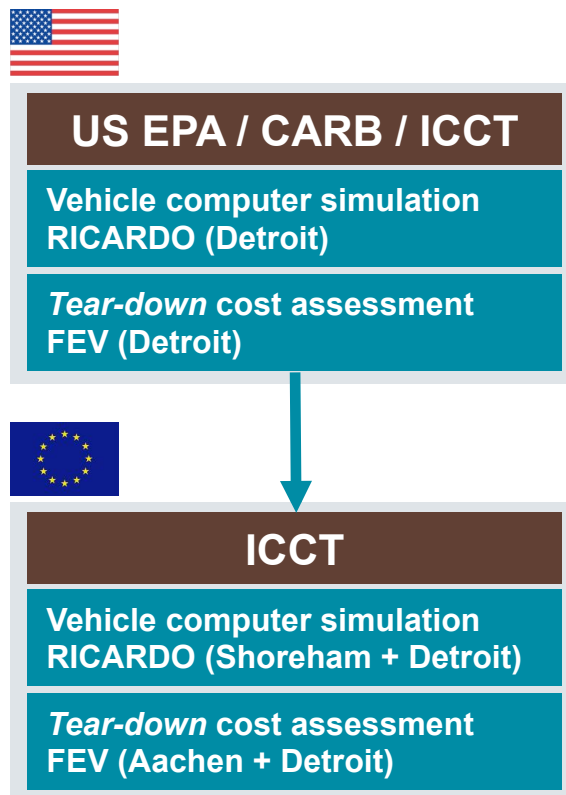
Vehicle make	Model year	Weight reduction (kg)*	Weight reduction (%)*	Designed market
Ford F150	2015	318	14%	US
Acura MDX	2014	111	5%	US
GM Cadillac CTS	2014	111	6%	US
Peugeot 308 SW Blue Hdi	2014	140	9%	EU
VW Golf TDI	2015	49	4%	EU
Audi Q7	2014	363	15%	US, EU
BMW i3 EV	2014	249	17%	US, EU
Land Rover Range Rover	2014	350	14%	US, EU
Porsche Cayenne	2012	181	8%	US, EU
Audi A8	2014	145	7%	US, EU
Audi A3	2014	80	6%	US, EU
Nissan Leaf	2012	80	5%	US, EU
Lamborghini Huracan	2015	78	5%	US, EU
Audi TT 3rd gen 2.0 TDI	2015	50	4%	US, EU

* The weight of new models are compared to its predecessors, except for BMW i3 EV, which is compared to the conventional steel structure.

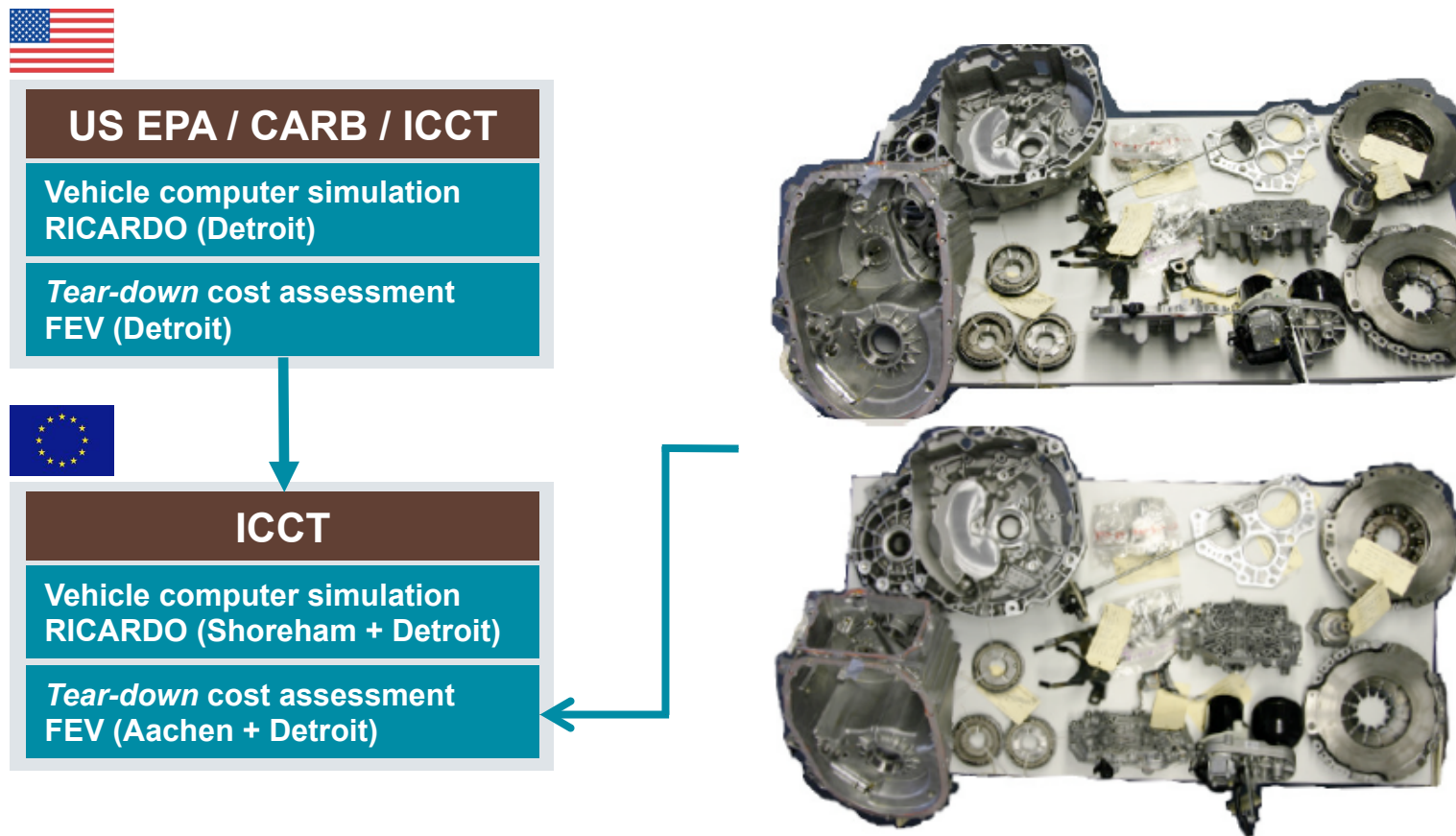


Technology Tear-Down: Robust and Transparent Cost Estimates

Significantly improved method to assess CO₂ reduction potential and costs of technologies.

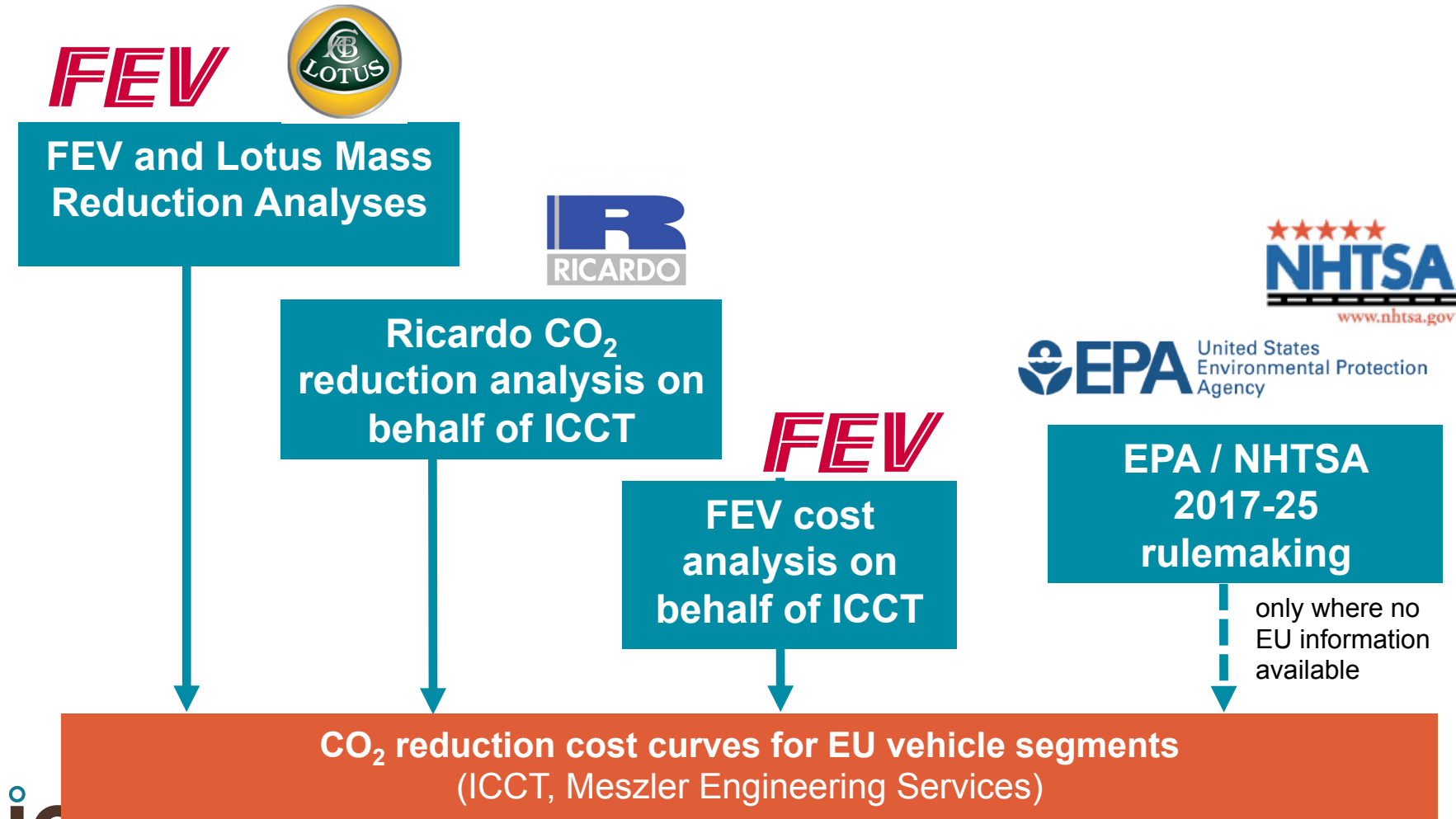


Significantly improved method to assess CO₂ reduction potential and costs of technologies.



Methodology

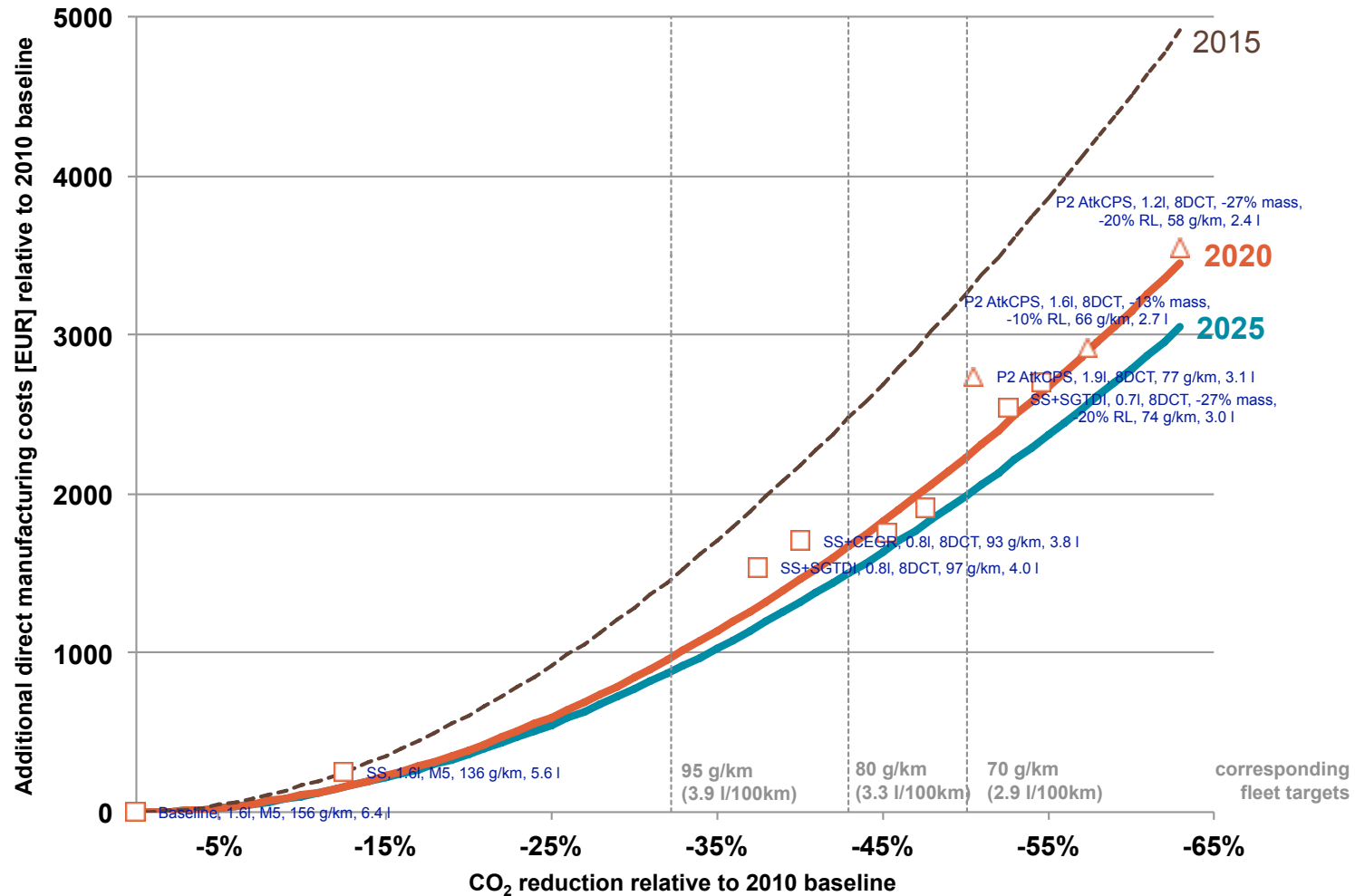
Data sources



Methodology

The Final Result

- C-segment gasoline





Comparison of Vehicles in US versus Mexico

High Altitude Impacts

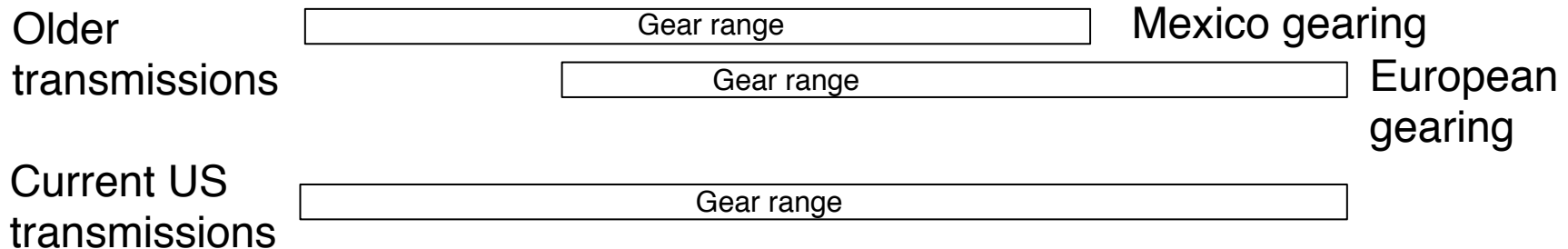
- Fuel economy is BETTER at high altitude:
 - Air density is lower, decreasing aerodynamic drag and reducing pumping losses.
- There is a loss of power if the engine is naturally aspirated:
 - If a manufacturer **designs** the vehicle for high altitude, they will need to install a larger engine.
 - However, engines in Mexico are still smaller and have less power than engines in the US, making it easier for Mexican vehicles to meet the standards.
- Turbocharging will eliminate the power loss at high altitude - while preserving the pumping loss improvements:

"All EcoBoost V-6 engines maintain peak torque capability at well over 5,000 feet above sea level, making EcoBoost-equipped vehicles ideal for high-altitude operation."

http://media.ford.com/article_display.cfm?article_id=30651

Wide-Range Transmission Gears

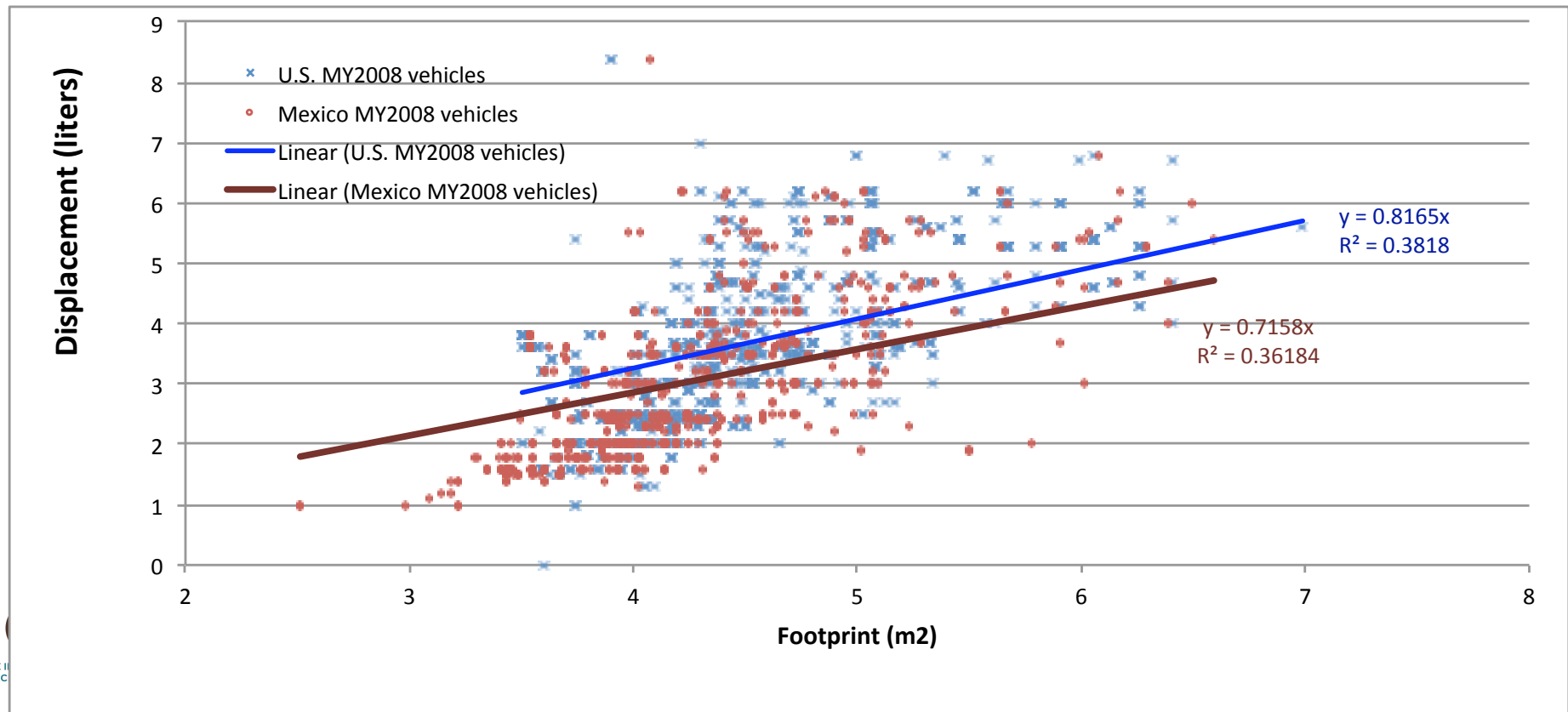
- Older 4- and 5-speed transmissions have a gear range of about 4.5 (ratio of shortest gear to tallest gear). It cannot cover all driving from highway cruising to high-altitude grades. Thus, some low-powered vehicles may need to have shorter gears for Mexico.
- Current 6+ speed transmissions have wider gear ranges, of 6.0 or more. This provides proper gearing for both highway cruising and high-altitude grades, without the need to change gearing.
- Also note that turbocharged engines do not lose performance at high-altitude, further reducing any need for shorter gears.



Displacement vs. Footprint: All Vehicles

- Regression of engine size versus vehicle footprint is 14% higher in the US than in Mexico
 - 2008 data for Mexico and the US, cars and light trucks combined

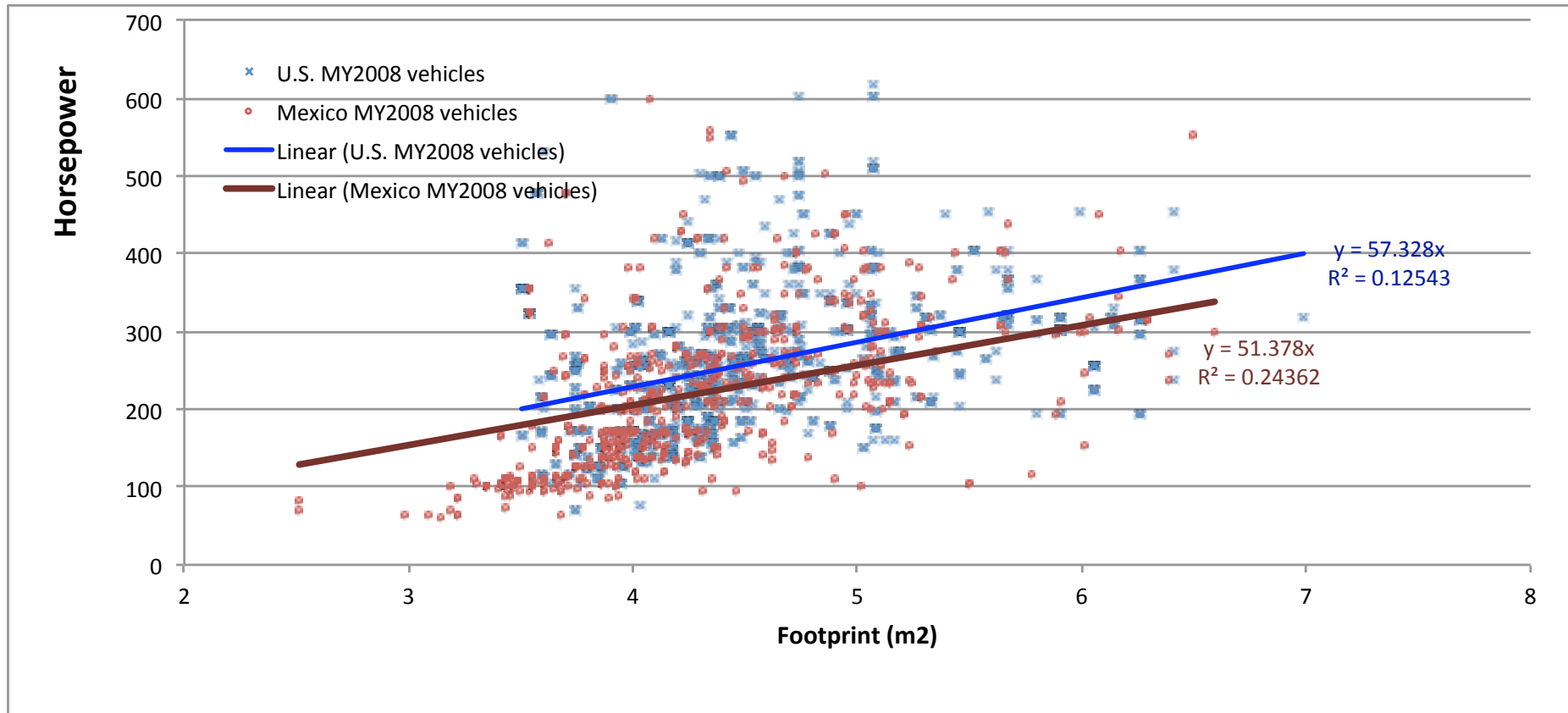
Displacement/kg - Mexico versus US vehicles - 2008 data			
	US	Mexico	Mexico vs US
Test weight (kg)	1875	1548	-17%
Engine size (liter)	3.3	2.4	-27%
Liters/kg	0.117	0.102	-13%



Power vs Footprint: All vehicles

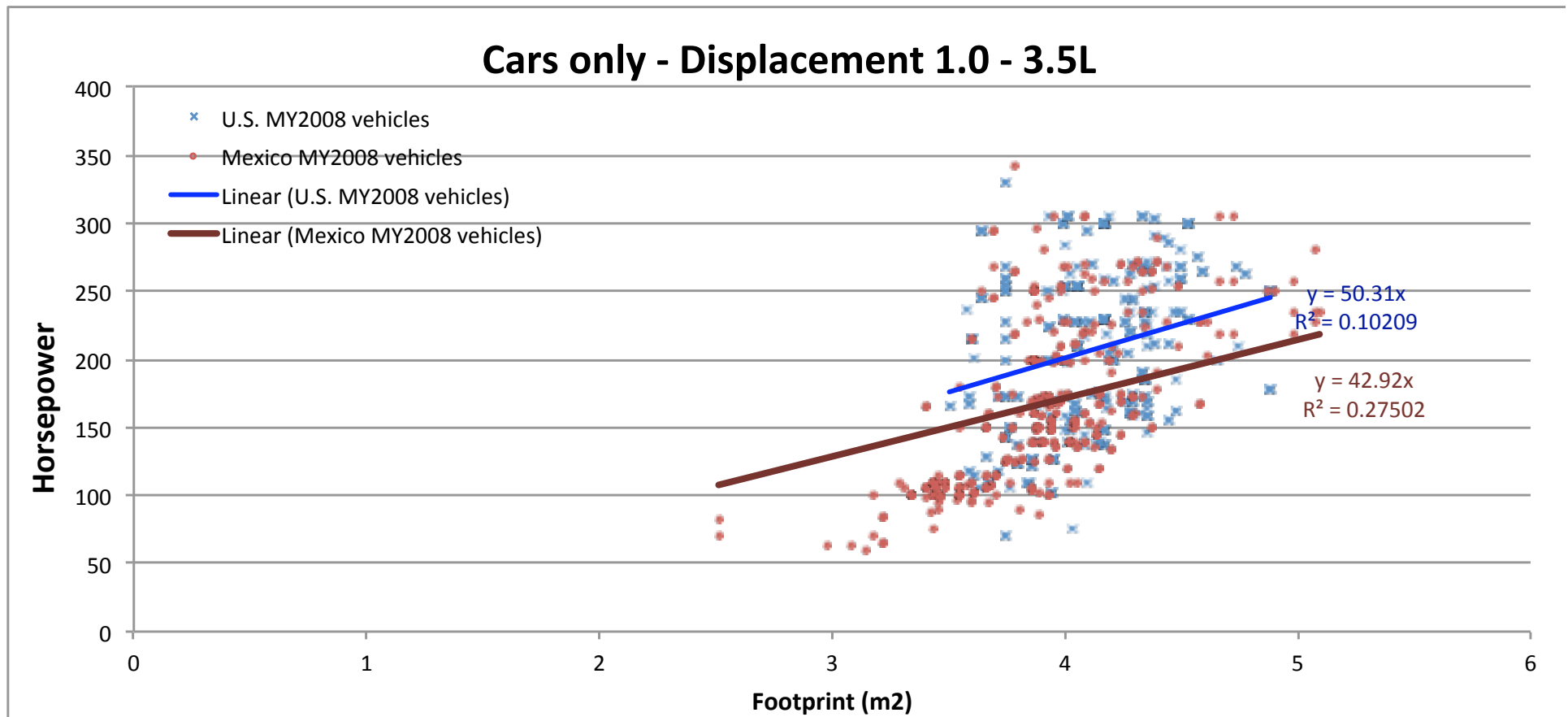
- Regression of engine power (hp) versus vehicle footprint is 12% higher in the US than in Mexico
 - 2008 data for Mexico and the US, cars and light trucks combined

HP/kg - Mexico versus US vehicles - 2008 data			
	US	Mexico	Mexico vs US
Test weight (kg)	1875	1548	-17%
Horsepower	220	157	-28%
HP/kg	0.117	0.102	-13%



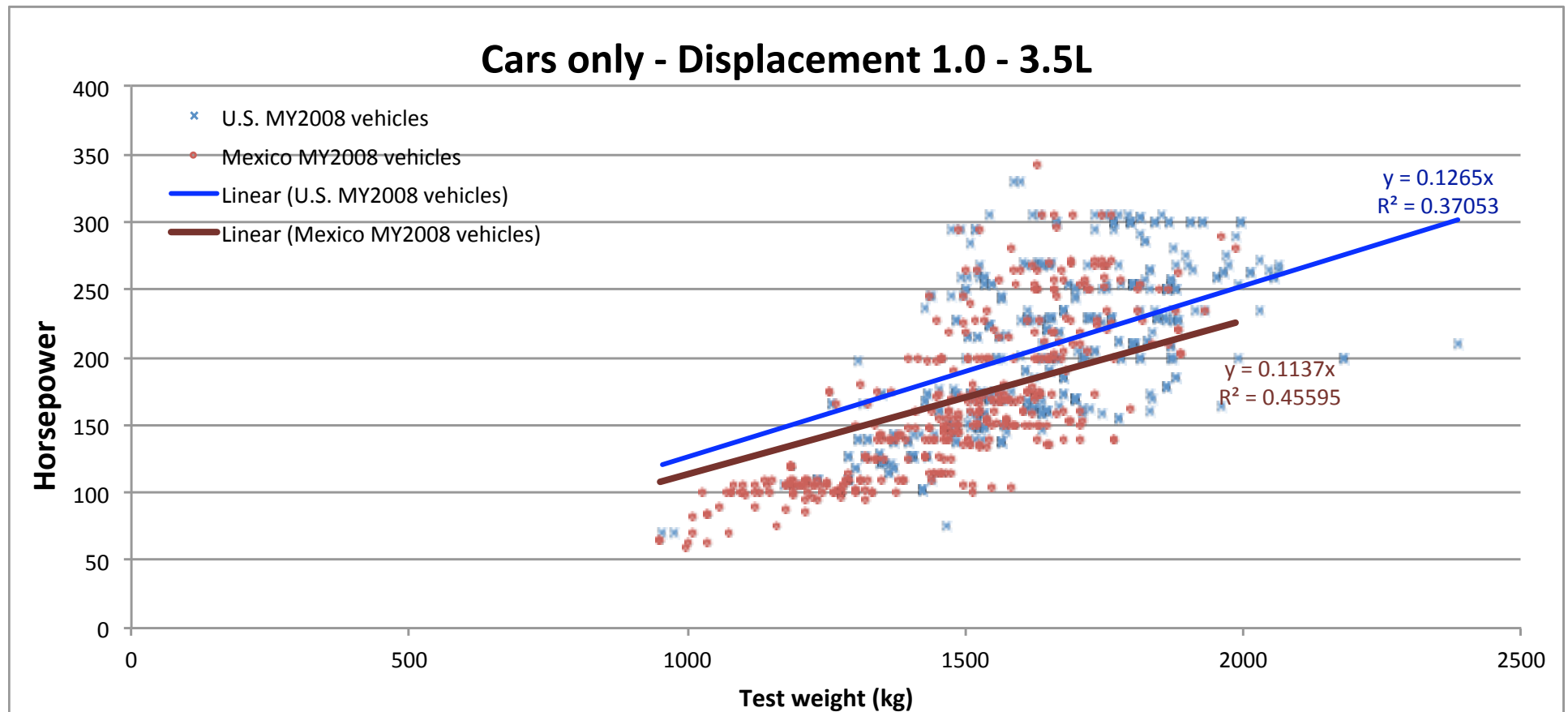
Cars 1.0L – 3.5L: Horsepower v Footprint

- Regression of HP versus vehicle footprint is 17% higher in the US
 - 2008 data for Mexico and the US



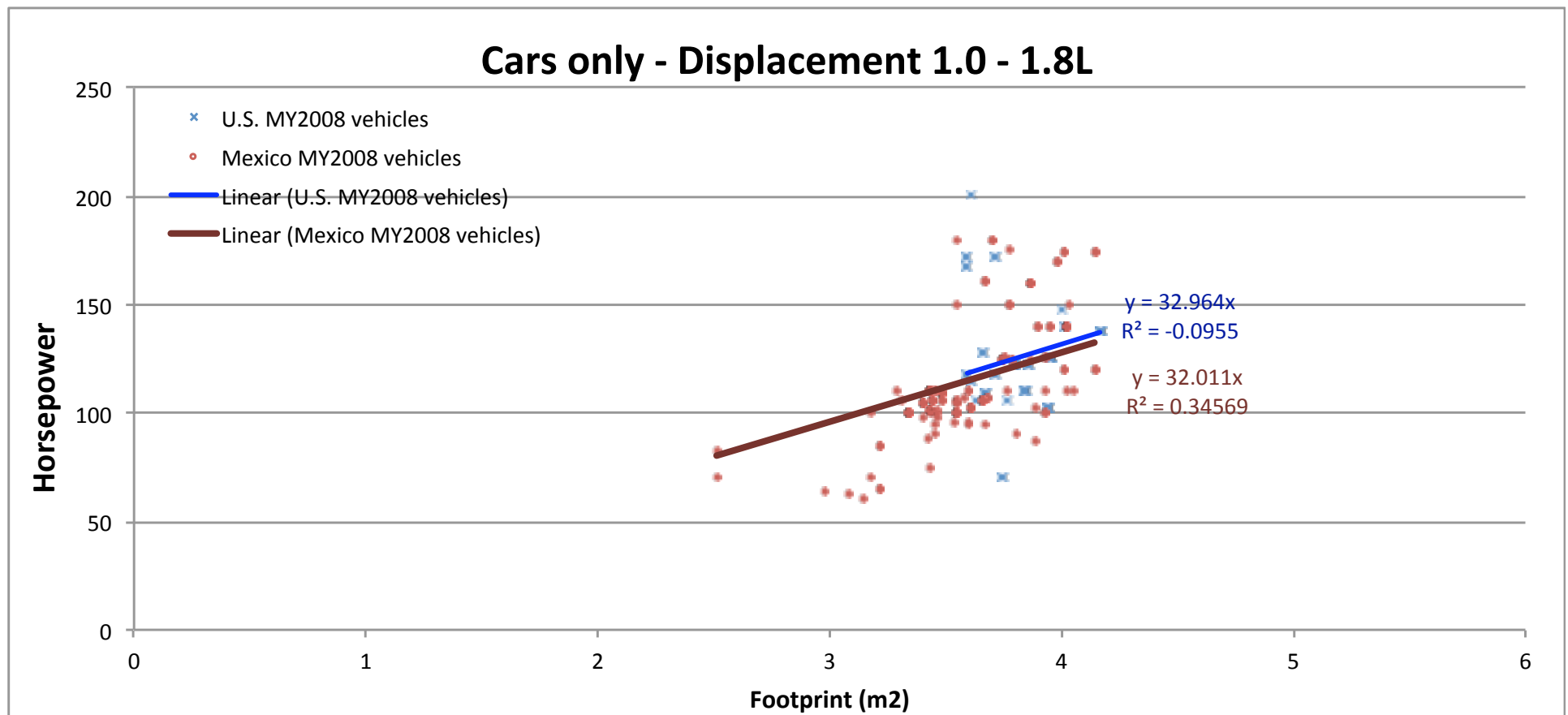
Cars 1.0L – 3.5L: Horsepower v Test Weight

- Regression of HP versus test weight is 11% higher in the US
 - 2008 data for Mexico and the US



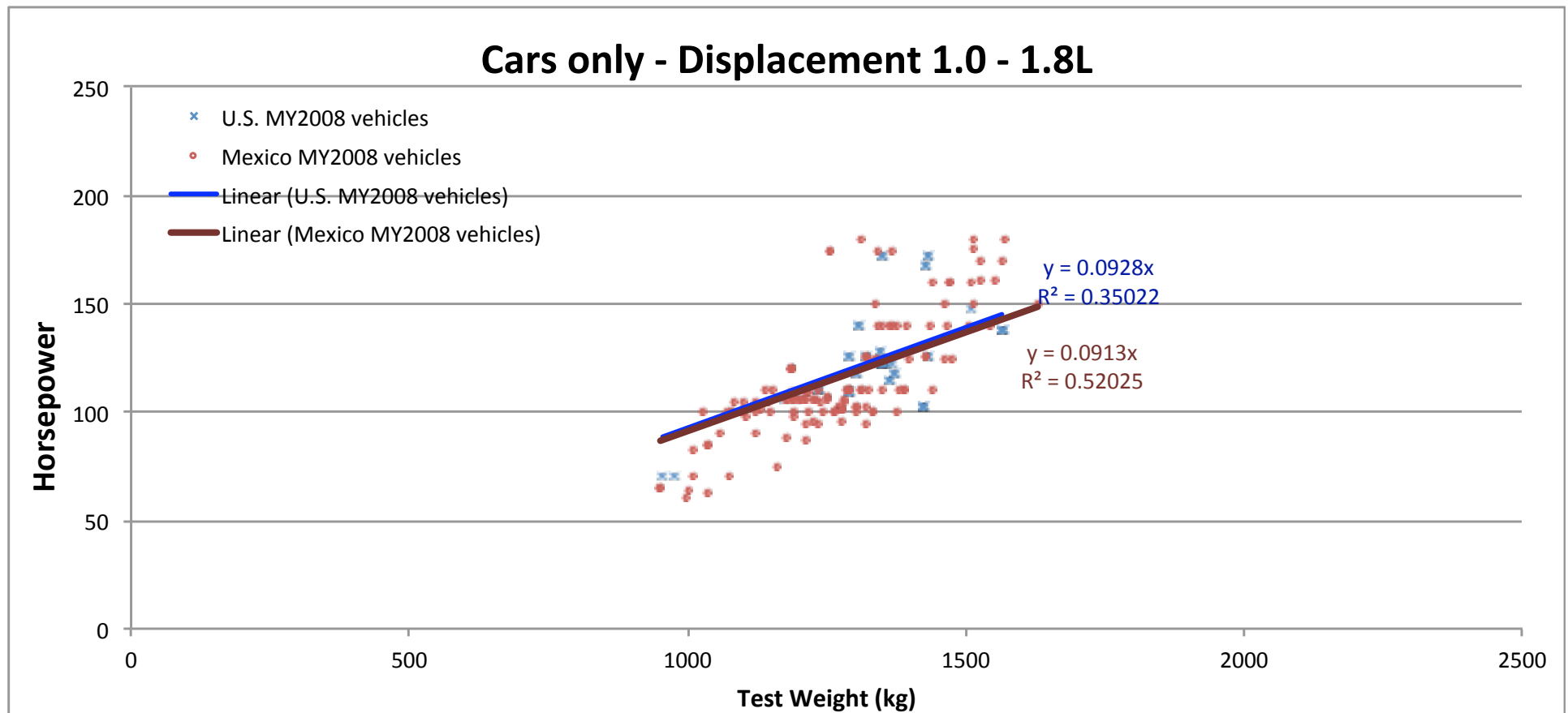
Cars 1.0L – 1.8L: Horsepower v Footprint

- Regression of HP versus vehicle footprint is 3% higher in the US
 - 2008 data for Mexico and the US



Cars 1.0L – 1.8L: Horsepower v Test Weight

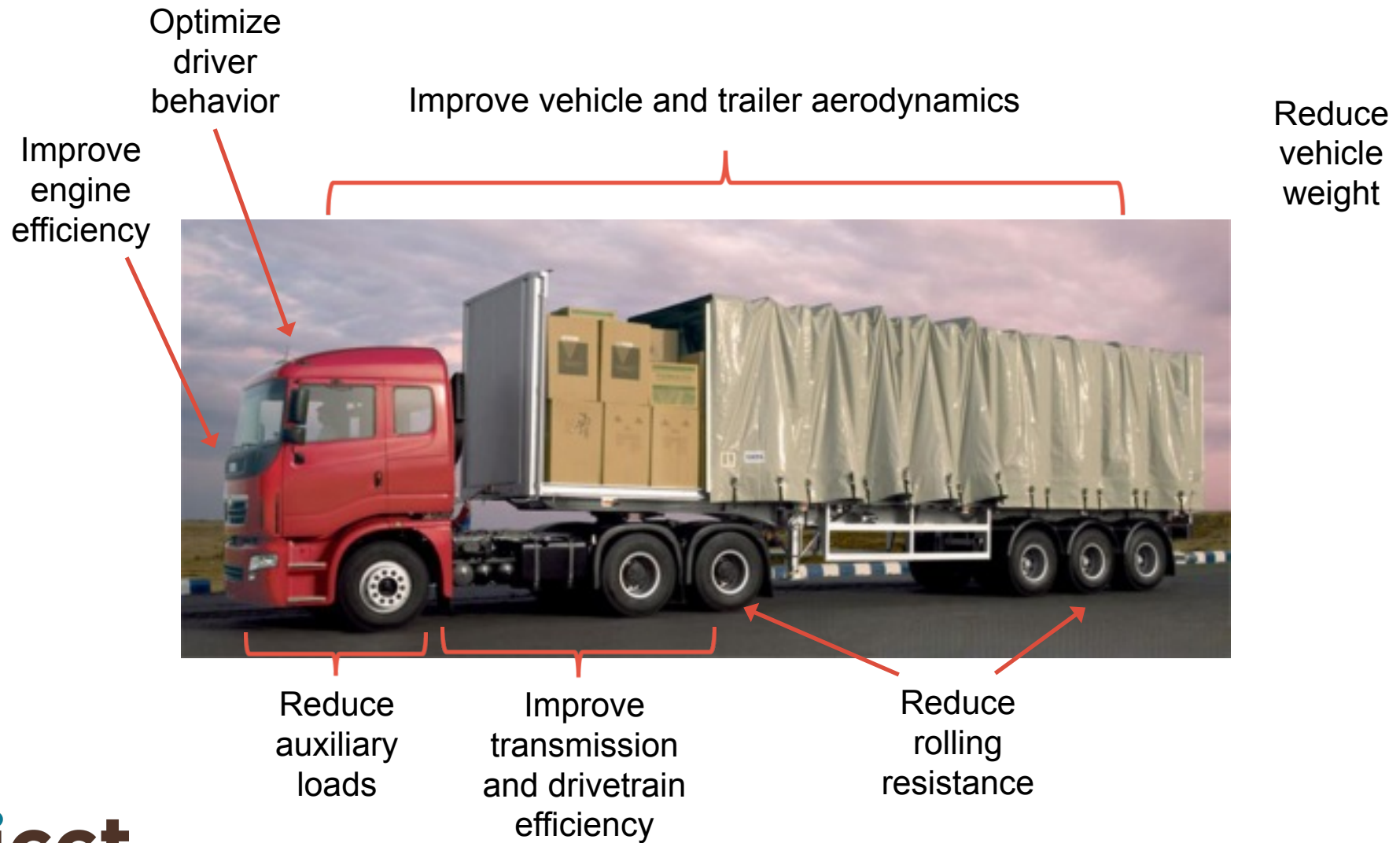
- Regression of HP versus test weight is 2% higher in the US
 - 2008 data for Mexico and the US



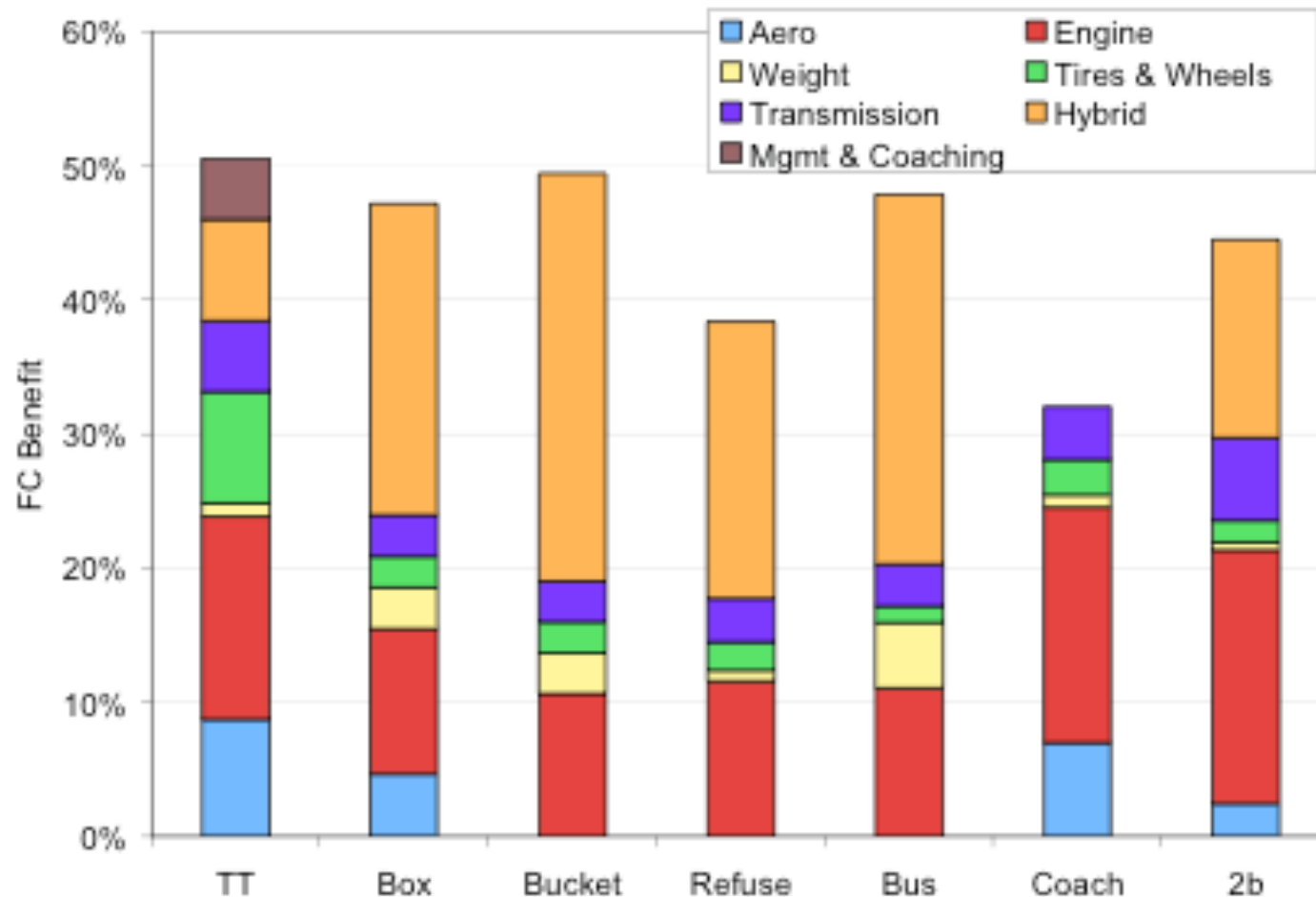


Heavy-Duty Vehicle Fuel Economy Improvement Opportunities

There are many opportunities to reduce fuel consumption of heavy vehicles (including buses).



U.S. National Academy of Sciences (March 2010) found 35-50% improvement could be achieved in the 2015 to 2020 timeframe





Conclusion

Summary

- Computer aided design and computer simulations are accelerating technology development.
 - Especially important for lightweight materials.
- Costs are rapidly decreasing.
- Altitude impacts are becoming less important, due to turbocharging and transmissions with a wider range of gears.
- Engines in Mexico are smaller and have less power than in the US, making it easier for them to meet the standards.

For more information...

- ICCT Passenger Vehicles website:
<http://www.theicct.org/passenger-vehicles>
- Global Passenger Vehicle Standards Update:
<http://www.theicct.org/global-passenger-vehicle-standards-update>
- US CAFE Standards:
<http://www.theicct.org/policies/us-cafe-standards>
- EU LDV CO2 Regulation:
<http://www.theicct.org/policies/eu-light-duty-vehicle-co2-regulation>
- Review and Comparative Analysis of Fiscal Policies to promote fuel economy:
<http://www.theicct.org/review-and-comparative-analysis-fiscal-policies>
- CO₂ Standards:
<http://www.theicct.org/issues/co2-standards>

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Thank You