



Support for the revision of the CO₂ Regulation for light duty vehicles

Service request #1 and #3
 for Framework Contract on Vehicle Emissions - No ENV.C.3./FRA/2009/0043
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Objectives of projects

- › Assist European Commission with carrying out review clauses in
 - › Regulation (EC) No 443/2009 wrt CO₂ emissions from passenger cars
 - › Regulation (EU) No 510/2011 wrt CO₂ emissions from LCVs
 - › review costs curves for 2020
 - › assess costs for meeting the 2020 targets
 - › 95 g/km for passenger cars
 - › 147 g/km for vans
 - › defining the modalities for implementing the 2020 targets

2




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Construction of cost curves for passenger cars in 2020

- › Potential and costs of CO₂ reducing technologies
- › Construction of cost curves for 2020

3




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Cost and potential of CO₂ reduction options for the longer term – passenger cars

- › Quantification of costs and reduction potential of technical options to reduce CO₂ emissions in passenger cars on petrol and diesel
- › Collection of data from:
 - › **Recent literature, in-house expertise**
 - › **Automotive manufacturers, suppliers and trade associations**
 - › **Detailed questionnaire + consultations**
- › Consolidation of data set
- › Electric and plug-in vehicles modelled separately
 - › In collaboration with recent study by CE Delft / ICF / Ecologic

4




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Reduction technologies for petrol cars in 2020

Technology options for petrol cars		Small		Medium		Large		
		Reduction potential [%]	Cost [€]	Reduction potential [%]	Cost [€]	Reduction potential [%]	Cost [€]	
Engine options	Gas-wall heat transfer reduction	3	50	3	50	3	50	
	Direct injection, homogeneous	4.5	180	5	180	5.5	180	
	Direct injection, stratified charge	8.5	400	9	500	9.5	600	
	Thermodynamic cycle improvements e.g. split cycle, PCCI/HCCL CAI	13	475	14	475	15	500	
	Mild downsizing (15% cylinder content reduction)	4	200	5	250	6	300	
	Medium downsizing (30% cylinder content reduction)	7	400	8	435	9	510	
	Strong downsizing (>=45% cylinder content reduction)	16	550	17	600	18	700	
	Cam-phasing	4	80	4	80	4	80	
	Variable valve actuation and lift	9	280	10	280	11	280	
	Low friction design and materials	2	35	2	35	2	35	
	Transmission options	Optimising gearboxes / downspeeding	4	60	4	60	4	60
		Automated manual transmission	5	300	5	300	5	300
Dual clutch transmission		6	650	6	700	6	750	
Continuously variable transmission		5	1200	5	1200	5	1200	
Hybridisation	Start-stop hybridisation	5	175	5	200	5	225	
	Micro hybrid - regenerative braking	7	325	7	375	7	425	
	Mild hybrid - torque boost for downsizing	15	1400	15	1500	15	1500	
	Full hybrid - electric drive	25	2250	25	2750	25	3750	
Driving resistance reduction	Mild weight reduction	2	128	2	160	2	192	
	Medium weight reduction	6	320	6	400	6	480	
	Strong weight reduction	12	800	12	1000	12	1200	
	Lightweight components other than BIW	2	120	2	150	2	180	
	Aerodynamics improvement	2	50	2	80	1.5	60	
	Tyres: low rolling resistance	3	30	3	35	3	40	
Other	Reduced driveline friction	1	50	1	50	1	50	
	Thermo-electric waste heat recovery	2	1000	2	1000	2	1000	
	Secondary heat recovery cycle	2	200	2	200	2	200	
	Auxiliary systems efficiency improvement	12	420	12	440	12	460	
Thermal management	2.5	150	2.5	150	2.5	150		

Relative to 2002 reference vehicles



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Reduction technologies for diesel cars in 2020

Technology options for diesel cars		Small		Medium		Large	
		Reduction potential [%]	Cost [€]	Reduction potential [%]	Cost [€]	Reduction potential [%]	Cost [€]
Engine options	Combustion improvements	2	50	2	50	2	50
	Mild downsizing (15% cylinder content reduction)	4	50	4	50	4	50
	Medium downsizing (30% cylinder content reduction)	7	400	7	450	7	500
	Strong downsizing (>=45% cylinder content reduction)	15	500	15	600	15	700
	Variable valve actuation and lift	1	280	1	280	1	280
Transmission options	Optimising gearboxes / downspeeding	3	60	3	60	3	60
	Automated manual transmission	4	300	4	300	4	300
	Dual clutch transmission	5	650	5	700	5	750
	Continuously variable transmission	4	1200	4	1200	4	1200
Hybridisation	Start-stop	4	175	4	200	4	225
	Micro hybrid - regenerative braking	6	375	6	375	6	375
	Mild hybrid - torque boost for downsizing	11	1400	11	1500	11	1500
	Full hybrid - electric drive	22	2250	22	2750	22	3750
Driving resistance reduction	Mild weight reduction	1.5	128	1.5	160	1.5	192
	Medium weight reduction	5	320	5	400	5	480
	Strong weight reduction	11	800	11	1000	11	1200
	Lightweight components other than BIW	1.5	120	1.5	150	1.5	180
	Aerodynamics improvement	2	50	2	80	1.5	60
	Tyres: low rolling resistance	3	30	3	35	3	40
Other	Reduced driveline friction	1	50	1	50	1	50
	Thermo-electric conversion	2	1000	2	1000	2	1000
	Secondary heat recovery cycle	2	200	2	200	2	200
	Auxiliary systems improvement	11	420	11	440	11	460
Thermal management	2.5	150	2.5	150	2.5	150	

Relative to 2002 reference vehicles

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Construction of cost curves for 2020

- › Combine compatible options into packages:
 - ›
$$E_{package} = E_{baseline} \times \prod_{i=1}^n (1 - \delta_i)$$
 - › Subtract "safety margin" to avoid overestimation of combined reduction potential of options targeting the same energy loss
 - ›
$$C_{package} = \sum_{i=1}^n C_i$$
- › Safety margin assumed to increase linearly with reduction potential:
 - › maximum value
 - › 15% for petrol cars
 - › 5% for diesel cars
 - › based on available simulations from Ricardo + extrapolation of existing advanced vehicles + expert judgement

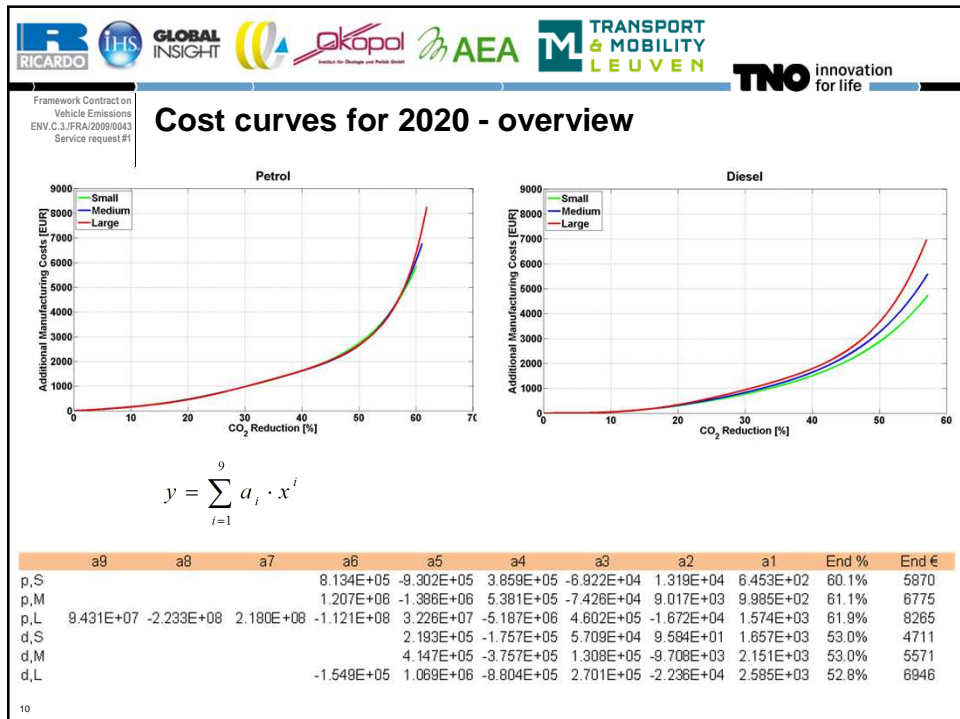
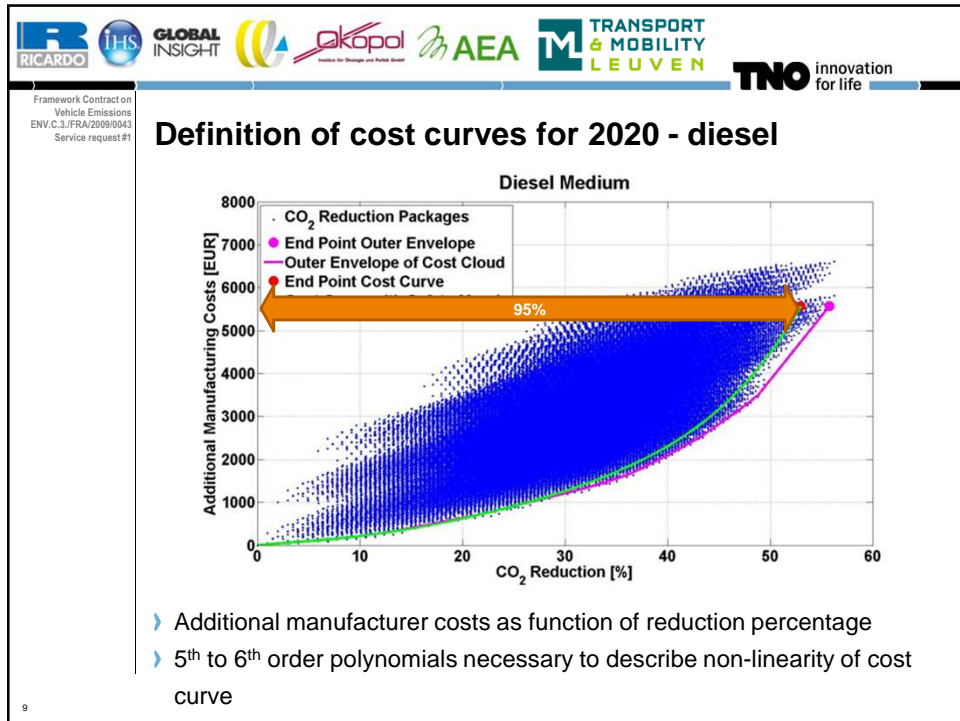
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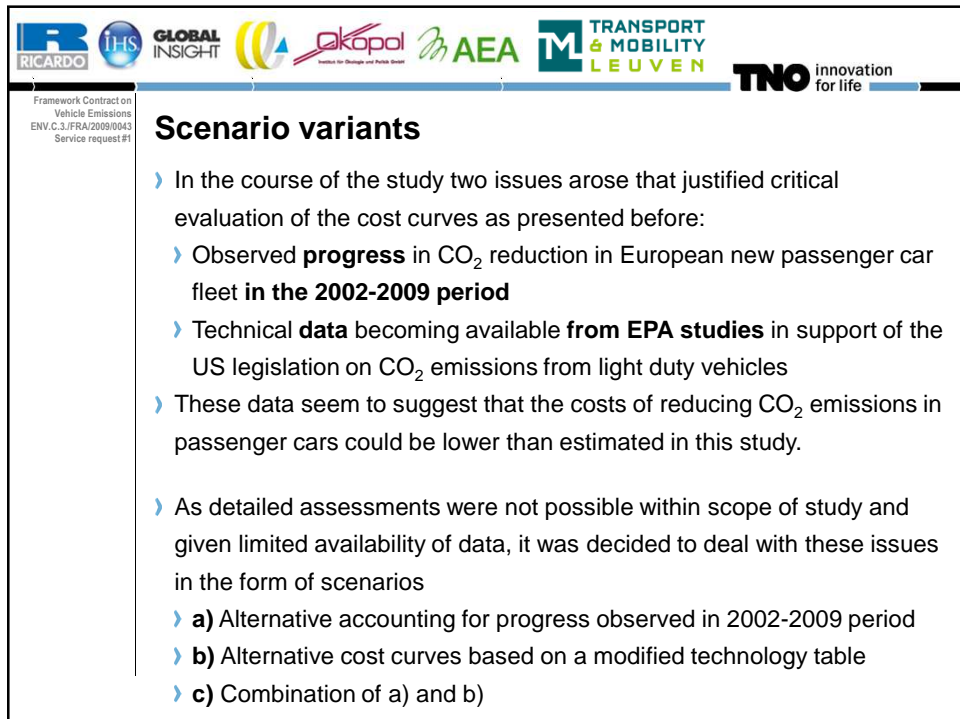
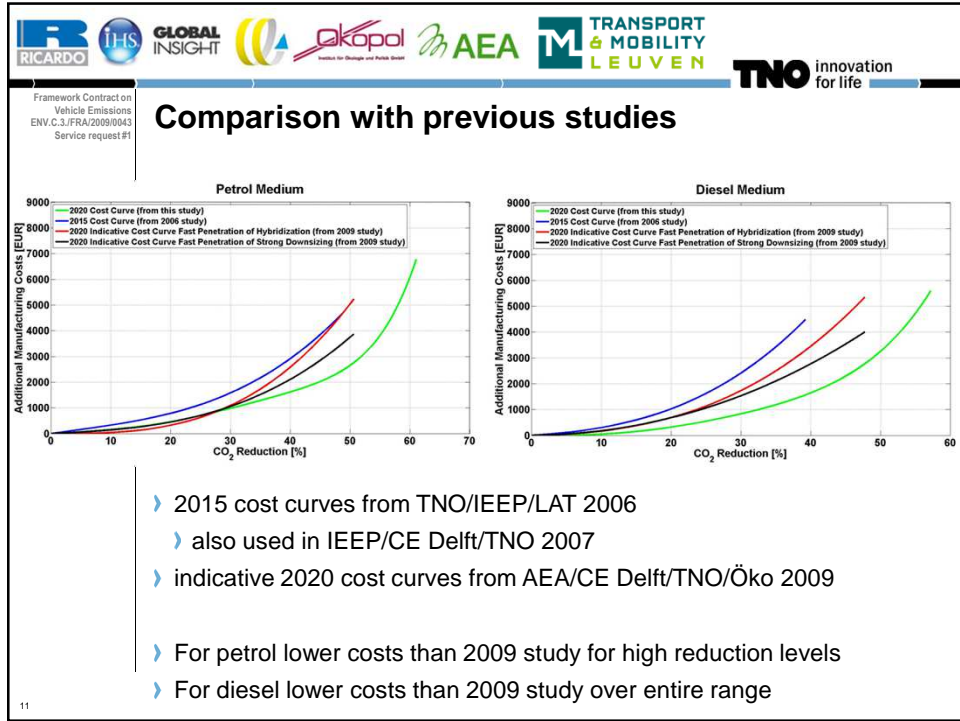
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Definition of cost curves for 2020 - petrol

- › Additional manufacturer costs as function of reduction percentage
- › 6th to 9th order polynomials necessary to describe non-linearity of cost curve

8








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Scenario a) Alternative accounting for progress observed in the 2002-2009 period

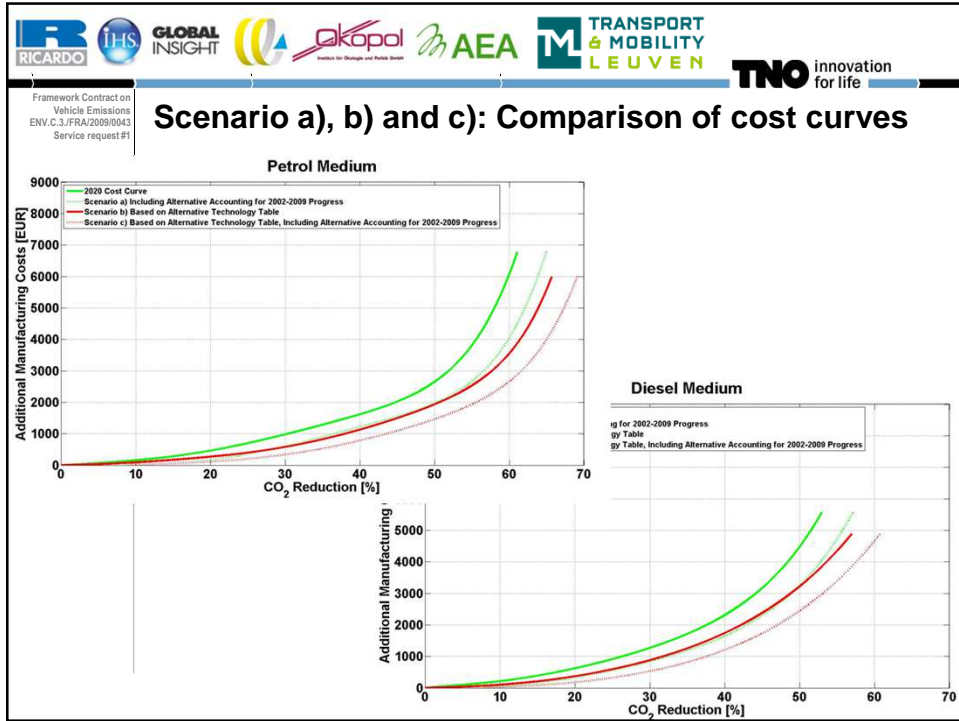
- › Variant including additional reduction step based on assumption that part of the reductions achieved in the 2002-2009 period are to be attributed to other causes than application of technologies as included in the technology tables:
 - › technical options not included in cost curves
 - › effects of optimising the powertrain calibration by improving trade-offs against other parameters
 - › possible utilization of flexibilities in the test procedure
- › Based on detailed comparison of base models in 2002 and 2010 and of average reductions per segment the following additional reduction potentials were chosen for the scenario analysis:
 - › petrol: 10%
 - › diesel: 9%



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Scenario b) Alternative cost curves based on a modified technology table

- › Available results from EPA studies in support of US CO₂ target for passenger cars provide strong indications that costs for meeting the EU 95 g/km target for 2020 could be lower than the estimates based on the cost curves from this study.
- › Due to large differences in technology definitions, baseline vehicles and drive cycles, however, the direct use of EPA data for the European assessment was considered not appropriate.
- › To test the possible impact of the most striking differences between US and EU data a selection of data derived from the EPA studies, specifically for **full hybrids and the various levels of weight reduction**, has been used to construct a modified technology table. Alternative cost curves have been constructed on the basis of this table.
- › More in-depth assessment needed as soon as complete EPA data are available.




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Costs for meeting the 95 g/km target in 2020

- › a) Alternative accounting for progress observed in 2002-2009 period
- › b) Alternative cost curves based on a modified technology table with data from EPA studies
- › c) Combination of a) and b)

Utility parameter	Slope	Additional manufacturer cost relative to 130 g/km target [€]			
		based on 2020 cost curves	based on "Scenario a)"	based on "Scenario b)"	based on "Scenario c)"
Mass	60%	1748	1159	1280	765
	100%	1750	1158	1277	760
Footprint	60%	1754	1164	1290	775
	100%	1760	1168	1294	772

- › Scenario a) and b) lead to ~ 500 - 600 € lower costs
- › Scenario c) leads to ~ 1000 € lower costs
- › Results for the scenarios a) to c) would change the conclusion from the assessment of impacts of introducing EVs by 2020.




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Construction of cost curves for LCVs in 2020

- › Potential and costs of CO₂ reducing technologies
- › Construction of cost curves for 2020

17



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Cost and potential of CO₂ reduction options for the longer term - LCVs

- › Quantification of costs and reduction potential of technical options to reduce CO₂ emissions in diesel LCVs (app. 96% of 2010 LCV sales)
- › Collection of data from:
 - › Service Request #1 on passenger cars
 - › Recent literature, in-house expertise
 - › Automotive manufacturers, suppliers and trade associations
 - › Detailed questionnaire + consultations
 - › Recent literature, **in-house expertise**
- › Consolidation of data set
 - › Followed by industry consultation (little response received)
- › Electric and plug-in vehicles modelled separately
 - › In collaboration with recent study by CE Delft / ICF / Ecologic

18

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Reduction technologies for diesel LCVs in 2020

Technology options for diesel LCVs	Small LCV		Medium LCV		Large LCV	
	CO ₂ reduction potential [%]	Cost [EUR]	CO ₂ reduction potential [%]	Cost [EUR]	CO ₂ reduction potential [%]	Cost [EUR]
base engine						
Combustion improvements	3.0	90	3.0	90	3.0	90
Mild downsizing (15% cylinder content reduction)	4.0	50	4.0	50	3.0	50
Medium downsizing (30% cylinder content reduction)	7.0	220	7.0	220	6.0	170
Variable valve actuation	NA	NA	1.0	50	1.0	50
Transmission						
Optimizing Gearbox: ratios/downspeeding	1.0	0	1.0	0	1.0	0
Improved MT Transmission	0.5	0	0.5	0	0.5	0
Downspeeding via slip controlled clutch and DMF deleted	3.0	120	3.0	120	3.0	120
Automated manual transmission	6.0	300	6.0	300	6.0	500
Dual (dry) clutch transmission	4.0	600	5.0	1100	NA	NA
Hybrid (series/parallel)						
Start stop	4.0	175	4.0	200	5.0	225
Mild-hybrid (including regenerative braking)	6.0	350	7.0	375	8.0	400
Mild hybrid (Torque boost or downsizing)	11.0	1400	11.0	1600	11.0	1600
Full Hybrid (EV only mode)	25.0	2500	25.0	3000	25.0	4200
Series Range extender with 40-50kW engine	46.0	10000	46.0	11000	46.0	11500
Electric vehicle	100.0	30000	100.0	32000	100.0	33000
Driving resistance reduction						
EMV/lightweighting - mild (~10% reduction)	1.5	150	1.0	75	1.0	325
EMV/lightweighting - medium (~20% reduction)	4.0	750	2.5	375	2.5	1625
EMV/lightweighting - strong (~40% reduction)	6.5	2400	4.0	2800	4.0	5200
Lightweight components: other than EMV	1.5	150	1.0	75	1.0	325
Aerodynamic improvement - minor	1.5	50	2.0	100	1.5	100
Aerodynamic improvement - major	3.0	150	3.0	200	3.0	250
Low rolling resistance tyres	4.0	150	5.0	200	5.0	300
Reduced driveline friction (mid reduction)	1.0	80	1.0	80	1.0	90
Reduced driveline friction (high reduction)	3.0	210	3.0	220	3.0	230
Other						
Thermo-electric generation	NA	NA	2.5	300	4.0	400
Secondary heat recovery cycle	NA	NA	4.0	400	5.0	600
Auxiliary (thermal) systems improvement	2.5	70	2.8	80	3.2	80
Auxiliary systems improvement (Lubrication, vacuum, FE)	2.8	85	3.5	100	3.7	115
Other Thermal management	1.5	80	2.2	120	2.5	170
Electrical assisted steering (EPS, EPAS)	NA	NA	NA	NA	3.0	160

➤ Relative to 2010 baseline vehicles

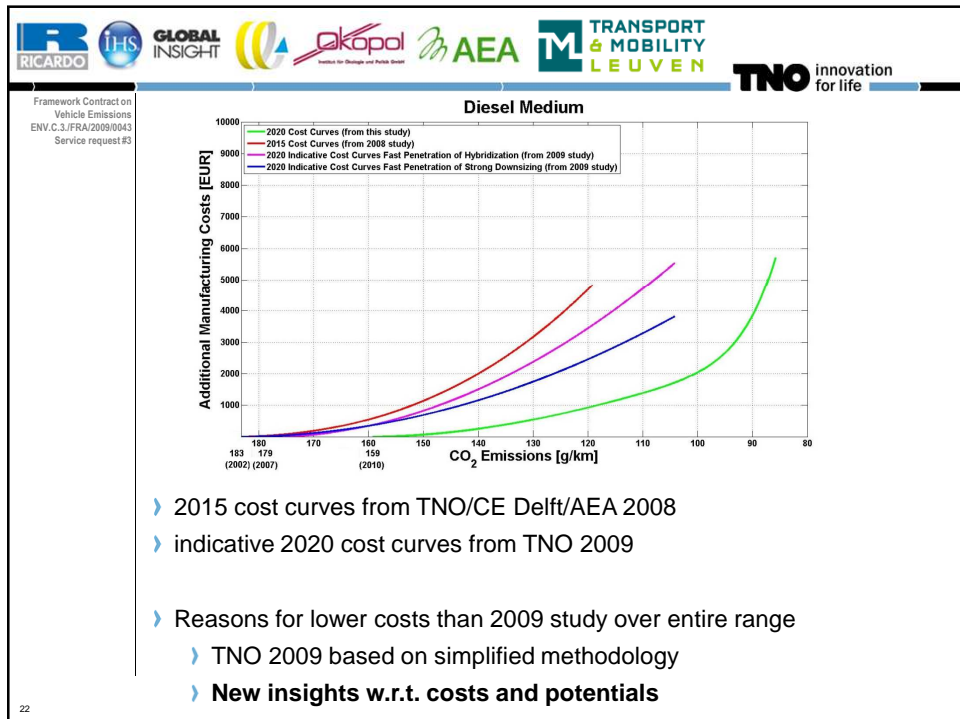
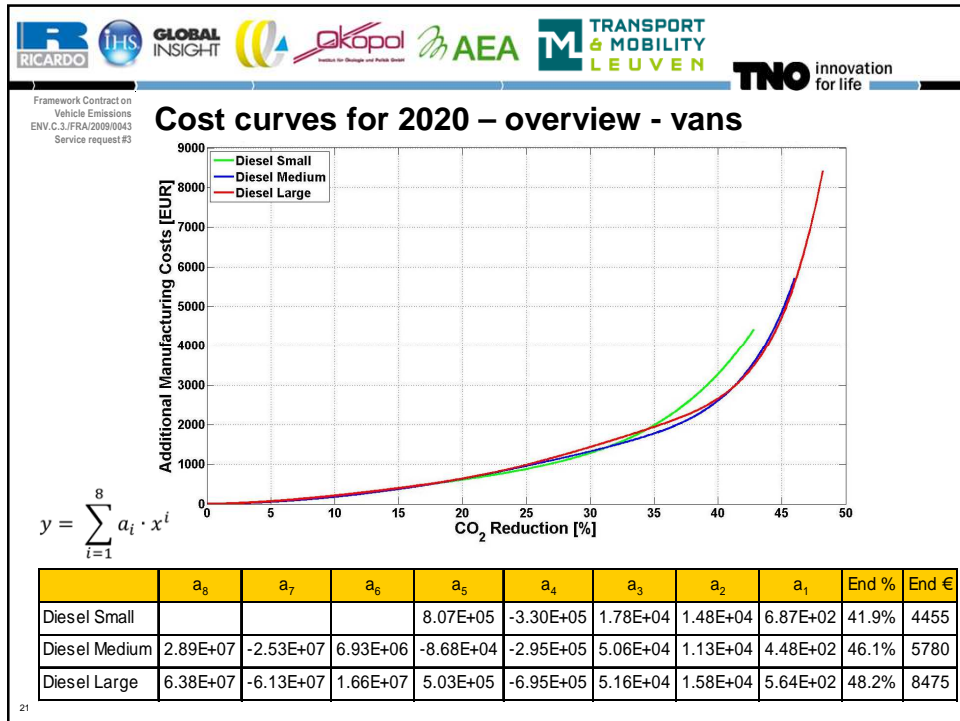
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Definition of cost curves for 2020 - vans

Diesel Medium

➤ Additional manufacturer costs as function of reduction percentage

➤ 5th to 8th order polynomials necessary to describe non-linearity of cost curve



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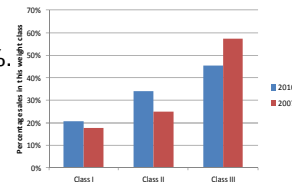
Costs for meeting the 147 g/km target for LCVs in 2020

- › Cost for meeting 147 g/km (additional manufacturer costs):
 - › ~450 €/vehicle relative to maintaining 175 g/km between 2017-2020
 - › equivalent to ~2% relative price increase
 - › ~540 €/vehicle relative to 2010

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Effort to meet 147 gCO₂/km lower than previously estimated

- › Two reasons:
 - › **2010 average CO₂ emissions much lower than 2007 average**
 - › **2007: 203 g/km**
 - › The 2007 database was missing CO₂ data for a large share of – especially larger – vehicles. These were estimated using statistical fits on available data for same model.
 - › **2010: 181 g/km**
 - › Share of vehicles with CO₂ data now 98%.
 - › Lower average CO₂ value partly caused by shift to smaller vans
 - › But also by CO₂ emissions for large vans being lower than estimates made in 2007 database.
 - › Caused by test procedure.
 - › **New cost curves predict lower costs for given level of reduction**



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Problems with test procedure for LCVs

- › Inertia level in TA test does not increase beyond 2270 kg for vehicles weighing above 2210 kg.
- › Dynamic coefficients do not change for vehicles > 2610 kg.
- › For large vehicles “cook book values” are lower than real resistance factors (as derived in coast down test)
- › For vehicles, other than passenger cars, with reference mass > 1700 kg the dynamometer settings should be multiplied by 1.3. This introduces a step function, increasing the CO₂ emissions when testing LCVs of which the mass in running order is greater than 1700 kg.

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Mass as utility parameter - LCVs

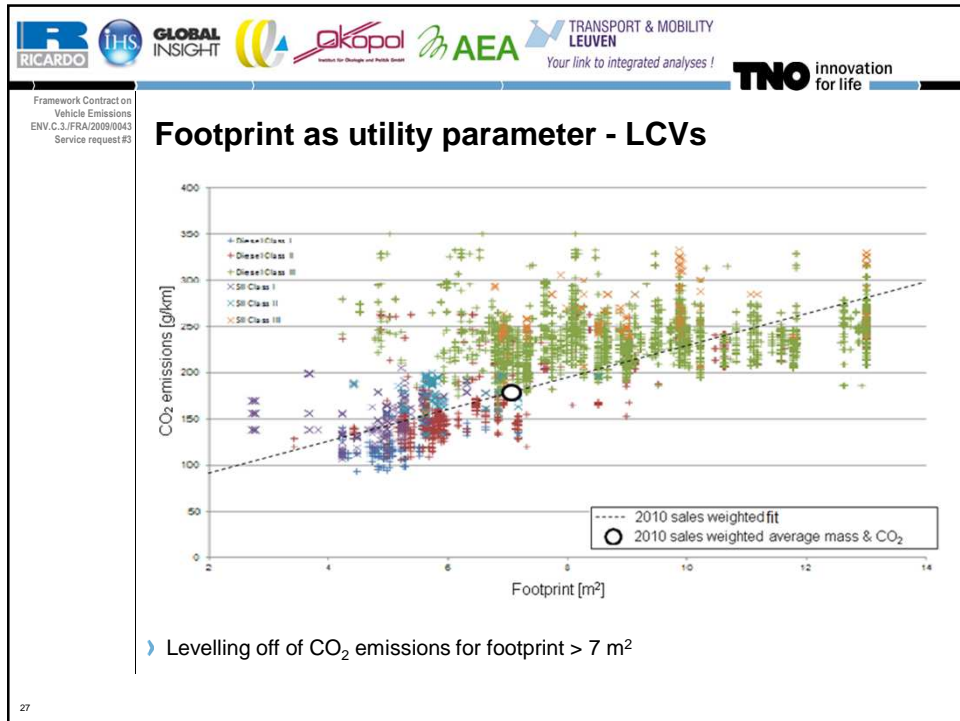
CO₂ emissions [g/km] vs Mass in running order [kg]

- Diesel Class I
- Diesel Class II
- Diesel Class III
- SII Class I
- SII Class II
- SII Class III


--- 2010 sales weighted fit
 — 2017 legislative limit function (target=175g/km), based on 2007 database
 ○ 2010 sales weighted average mass & CO₂
 ● pivot point for 2017 limit function

- › Levelling off of CO₂ emissions for mass > 1900 kg

26




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- Reflections on EU vs. US process in preparing CO₂ regulation**
- › EU
 - › budgets: probably 2.5 M€ in sequence of 10 projects since 2004
 - › industry consultation part of assignment
 - › to create buy-in from industry
 - › limited amount of cost data available in public domain
 - › assumptions under available data not well documented
 - › US activities for CO₂ regulation
 - › budgets: 15 M\$ budget for support studies, 4 M\$ on assessment of technology costs and potentials alone, 50 person staff
 - › crisis in Detroit facilitated availability of expert staff and willingness of consultants to participate and share expert knowledge



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Challenges for next round of CO₂ regulation

- › The tighter the target the more important it is to get the numbers right
 - › Post 2020 targets should be based on more detailed technical assessments
 - › Current EPA / ICCT are valuable input
 - › But progress in technology performance and costs needs to be monitored and included into cost curves
 - › Can EPA / ICCT approach be reproduced 5 years from now?



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Challenges for next round of CO₂ regulation

- › But detailed cost assessment may not be biggest challenge
 - › Test procedure needs to be updated to meet demands of CO₂ regulation
 - › NEDC => WLTP
 - › reducing flexibilities in the test procedures
 - › road load determination, test conditions, vehicle conditioning
 - › Alternative metric needed to cater for new powertrains and energy carriers



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