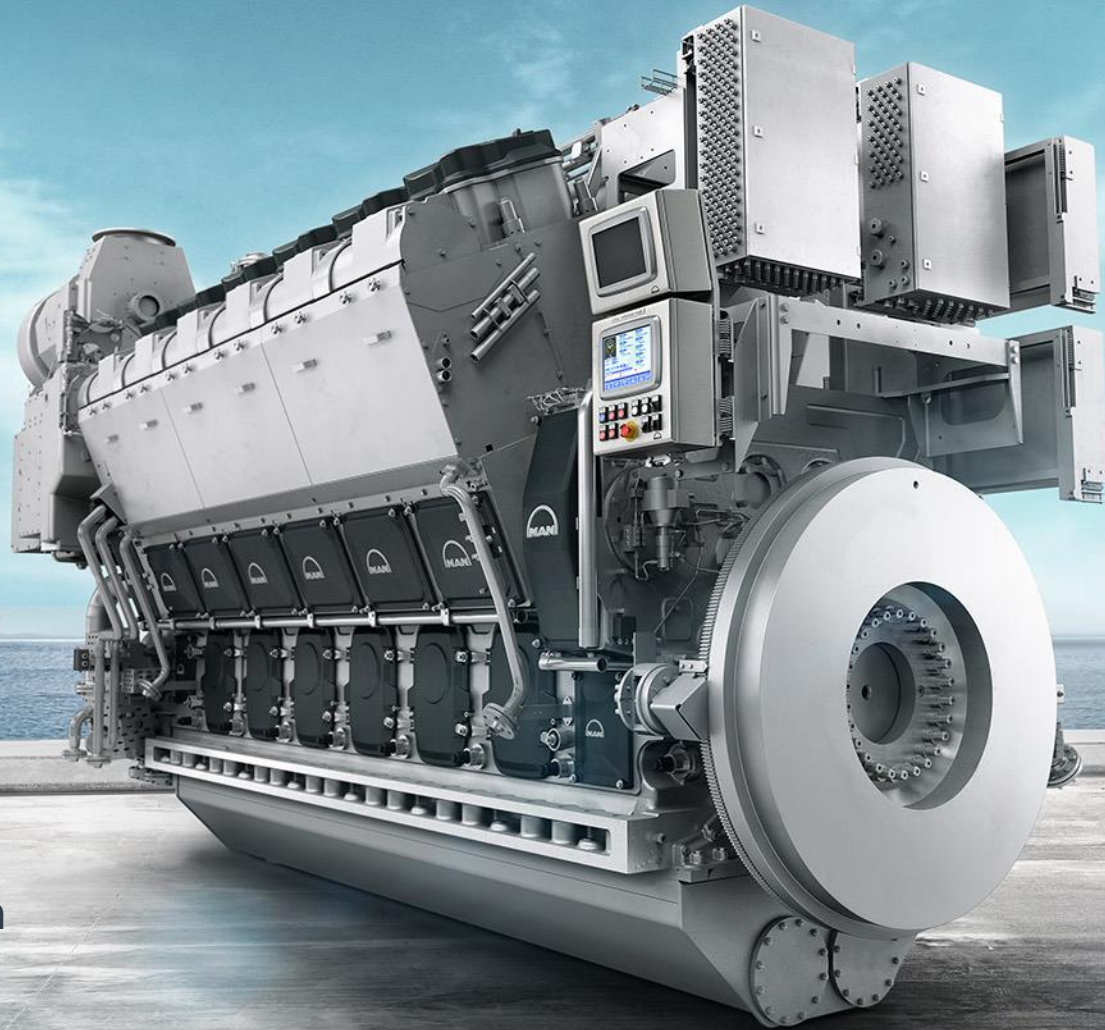


Challenges of Black Carbon determination for marine diesel engines



3rd ICCT Workshop on
Black Carbon
Peter Lauer, 07-08 September 2016

Agenda



1 Motivation

2 Methods

3 Results

4 Conclusions

5 Acknowledgements & References

Comprehensive characterization of particulate matter (PM) from marine medium speed 4-stroke diesel engines

Evaluation of various measurement methods & instruments to determine

- **Elemental Carbon (EC)**
- **Black Carbon (BC)**
- **Organic Carbon (OC)**

Evaluation & quantification of influence of

- **Different Fuels**
- **Engine Type**
- **Engine Load**

Methods

With focus on EC or BC fraction of PM



PM measurement by MAN Diesel & Turbo (MDT) according to

- **ISO-8178**
- **US-EPA Method-17 (equivalent to ISO-9096 / EN-13284 / VDI-2066)**

Subsequent analysis of PM samples for EC & OC with various methods by

- **DNV-GL**
- **Institut für Gefahrstoff-Forschung (hazard materials research) der Bergbau Berufsgenossenschaft an der Ruhr-Universität Bochum**
- **Institute for Applied Environmental Research, Air Pollution Laboratory, Stockholm University**
- **MDT**

Determination of equivalent Black Carbon (eBC) with

- **Filter Smoke Number (FSN) by MDT**
- **Multi Angle Adsorption Photometer (MAAP) by DLR [Petzold]**

Analysis of fuels performed by

- **ASG Analytik-Service Gesellschaft mbH, 86356 Neusäss, Germany**
- **MDT**

Methods

Dilution system for PM according ISO-8178



PM @ $47\pm 5^{\circ}\text{C}$ after dilution

**AVL 472 Smart Sampler
Modular GEM140**

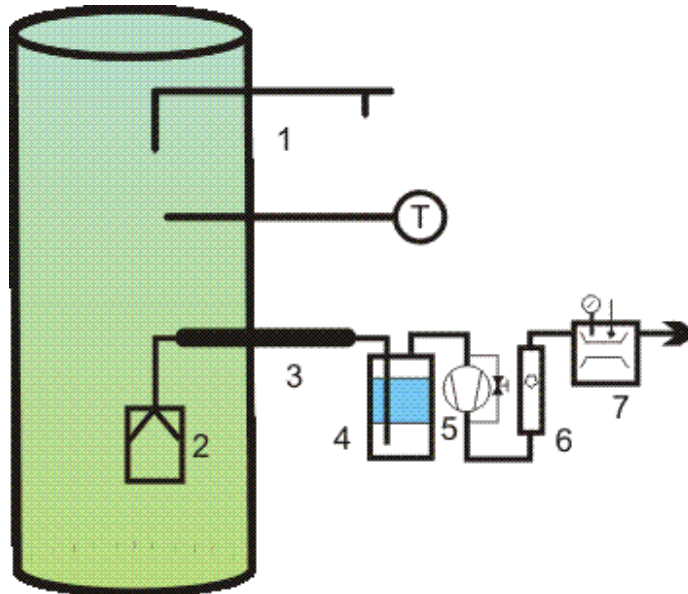
**Quartz (Pall QAO 2500) or
Teflon (Pall Emfab TX40HI20)
fiber filters**

Remark:

**Particulate measuring
according to ISO-8178 is
conclusively proven to be
effective for fuel sulfur levels
up to 0.8% only**

Methods

Hot in stack filtration for PM according US-EPA Method-17



PM @ actual exhaust gas temperature in-stack (Dust)

Paul Gothe isokinetic dust sampling system

- 1: Pitot tube
- 2: Filter device with nozzle
- 3: Suction tube
- 4: Drying tower
- 5: Gas tight pump
- 6: Flow meter
- 7: Gas meter

Quartz (Pall QAO 2500) fiber filters

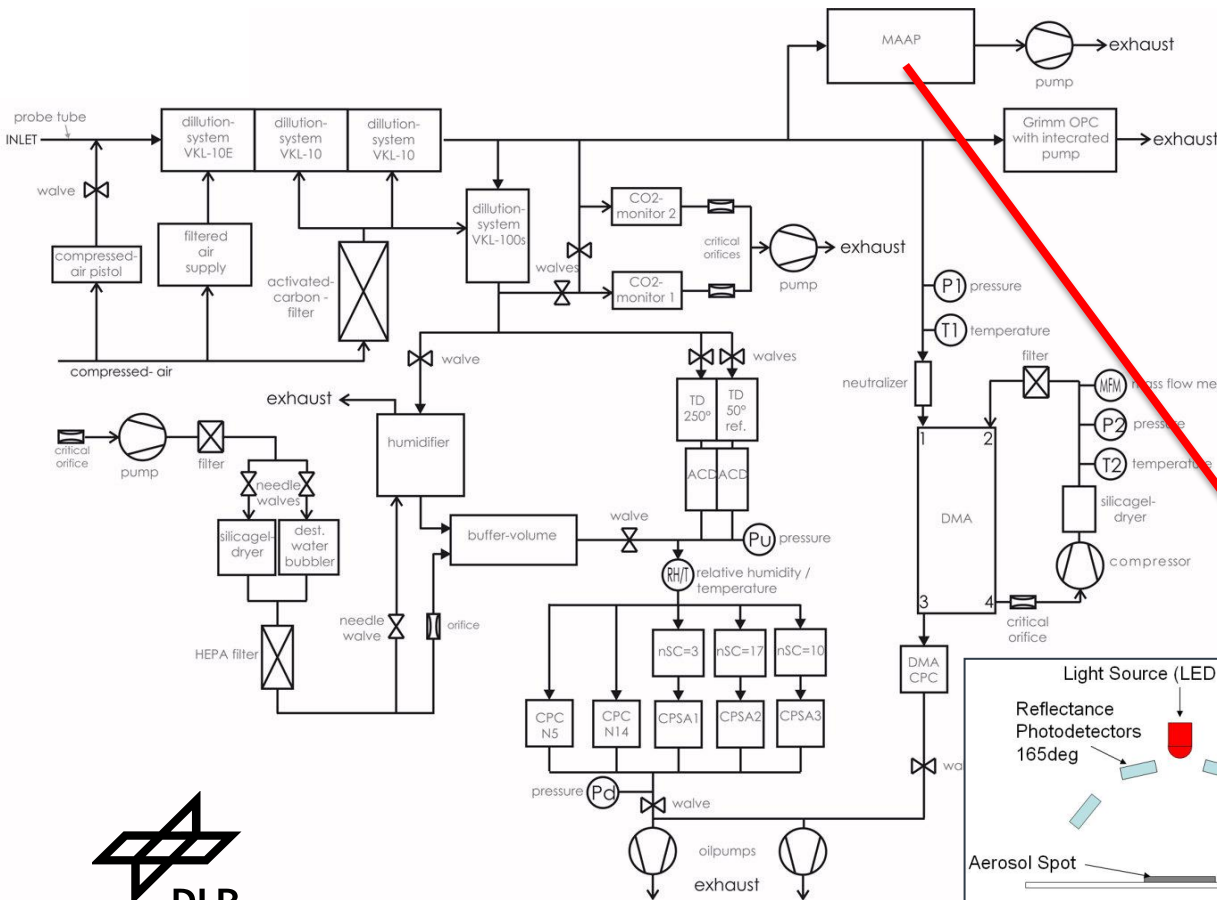


Remark:

Dust measuring according to VDI-2066 is conclusively proven for dry flue gases only

Methods

DLR mobile aerosol measurement system [Petzold]

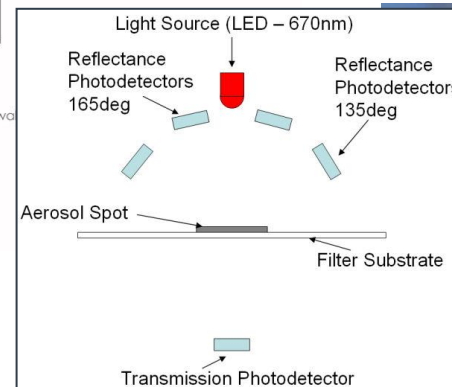


Thermo Scientific 5012

670 nm wavelength

Remark:

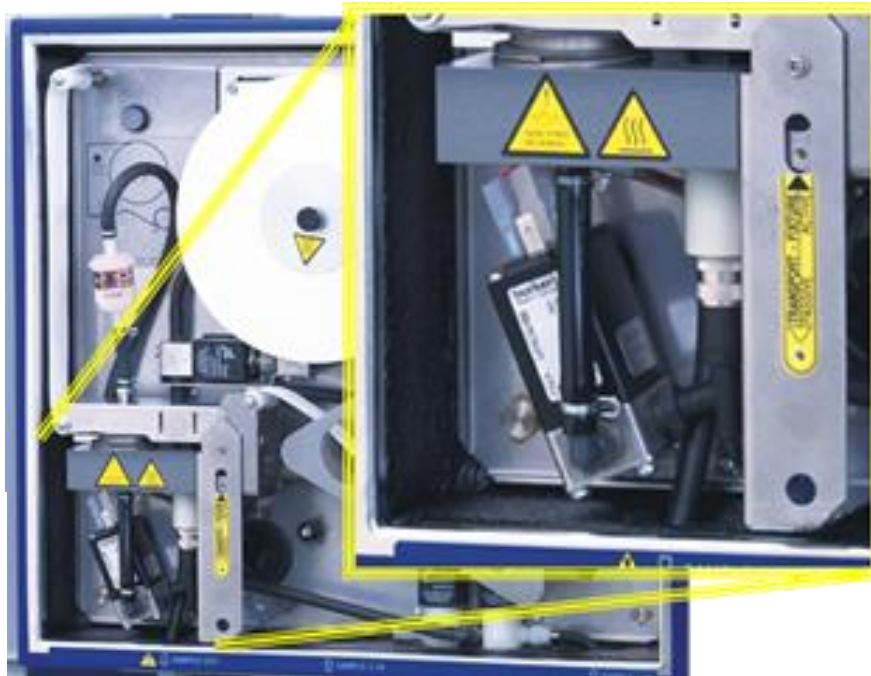
**For ambient atmosphere,
dilution required for direct
exhaust gas measurement**



**DLR
Institute of
Atmospheric Physics**

Methods

AVL 415-SE filter smoke number FSN according ISO-10054

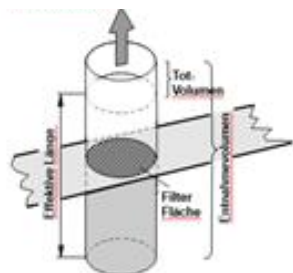


AVL 415-SE

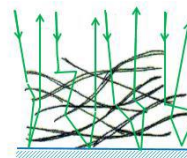
Highest sensitivity @ 550-600 nm wavelength

Remark:

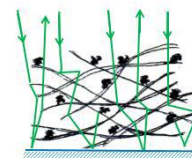
Light scattering is of no influence due to reflection of scattered light from white reflection plate identical to clean filter, operates on undiluted exhaust gas



**FSN Filter paper with
White value plate**



**Multiple light reflection
and refraction
in the
empty FSN filter**



**Light reflection and
adsorption in the
loaded FSN Filter
paper**
Light scattered by the particles
is re-directed equivalently to
the incoming light

Coulometric methods from PM or Dust sample:

- BGI 505-44:** Thermodesorption of OC @ 500°C in N₂, subsequent thermodesorption of EC @ 650-800°C in O₂
- VDI-2465-1:** filter-split, ½ filter: Thermodesorption of TC @ 650°C in O₂
½ filter: Toluene-Propanol extraction & thermodesorption of OC @ 500°C in N₂, subsequent thermodesorption of EC @ 650°C in O₂
- NIOSH-5040:** multi-stage thermo-optical method
- VDI-2465-2:** Thermodesorption of OC @ 80-620°C in He, subsequent thermodesorption of EC @ 300-700°C in O₂
- DNV-GL in-house:** Improved VDI-2465-2 after extraction & thermodesorption of OC @ 700°C & subsequent EC @ 850°C, see also [IMO PPR 1/8/4]

Optical methods:

- AVL-415 /-S/-SE:** Filter Smoke Number (FSN)
heated: $\text{eBC} [\text{mg}/\text{m}^3] = 1 / 0.405 \times 5.32 \times \text{FSN} \times e^{0.3062 \times \text{FSN}}$
unheated: $\text{eBC} [\text{mg}/\text{m}^3] = 1 / 0.405 \times 4.95 \times \text{FSN} \times e^{0.38 \times \text{FSN}}$
- Thermo-5012:** Multi Angle Absorption Photometer (MAAP) for ambient atmospheric BC

Methods

Fuel properties



Fuel	Marine Diesel Oil (MDO)	Palm Oil	Animal Fat	Heavy Fuel Oil (HFO)	Marine Gas Oil (MGO)	EN-590	Natural Gas
Test engine	8L40/54	1L32/44	1L32/44	1L32/44	1L32/44	8L21/31	18V32/40PGI
Category	Distillate	Renewable	Renewable	Residue	Distillate	Distillate	H-Gas
Type / origin	DM-B grade	Vegetable	Animal	RM grade	DM-A grade	ULSD	Russian
Viscosity [mm²/s]	6.2 @ 40°C	29 @ 50°C	31 @ 50°C	719 @ 50°C	2.6 @ 40°C	2.7 @ 40°C	-
Density @ 15 °C [kg/m³]	879	916	914	982	838	838	0.73
Hydrogen [% mass]	12.22	11.00	11.20	10.45	12.72	14.2	98.1% Methane
Carbon [% mass]	85.53	77.30	77.00	86.94	87.08	85.3	0.02% CO ₂
Sulfur [% mass]	2.15	7.2 ppm	2.8 ppm	2.17	<0.1	10.9 ppm	10 ppm *)
Nitrogen [% mass]	0.10	-	-	0.42	<0.1	-	0.84%
Oxygen [% mass]	-	11.50	11.60	-	-	-	-
Ash [% mass]	0.01	0.0016	0.0017	0.017	0.0011	<0.005	-
PAH [% mass]	12.4	-	-	-	-	2.6	-
Lower Heat Value [kJ/kg]	42,077	37,144	37,292	40,435	42,966	42,692	49,266
Wobbe Index [kWh/Nm³]	-	-	-	-	-	-	14.74
Methane number [-]	-	-	-	-	-	-	93

Note: *) 20 mg/m³ odorant C₄H₈S Tetrahydrothiophene (THT)

Methods

Test engines



8L40/54

- 720 kW/cyl.
- 550 rpm

1L32/44

- 485 kW/cyl.
- 750 rpm

18V32/40PGI

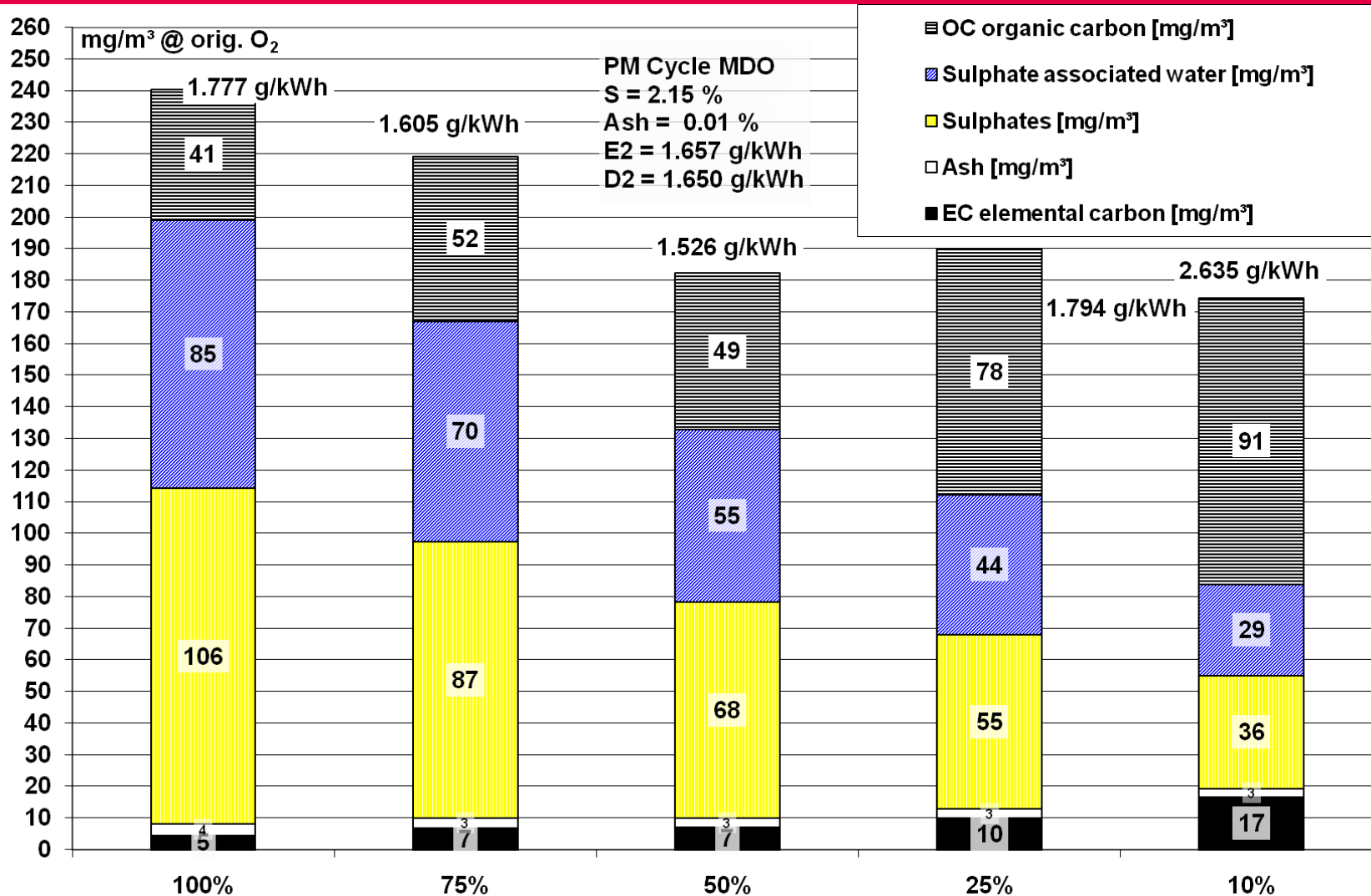
- 450 kW/cyl.
- 750 rpm

8L21/31

- 220 kW/cyl.
- 1000 rpm

Results

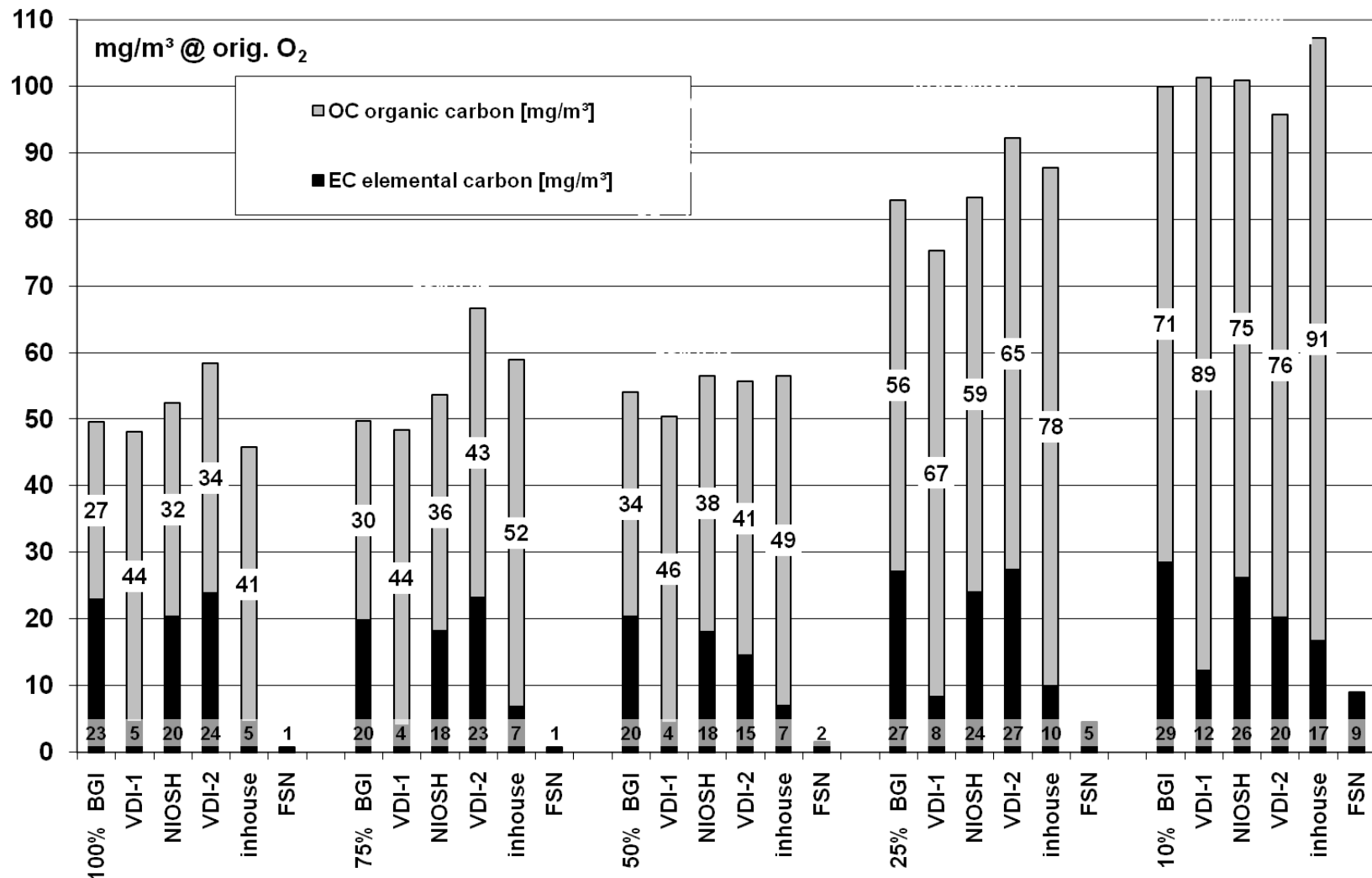
PM emission & composition 40/54 test engine MDO



-> PM consist mainly of sulfates, bound water & organic carbon

Results

EC/OC results for various analytical methods 40/54 MDO

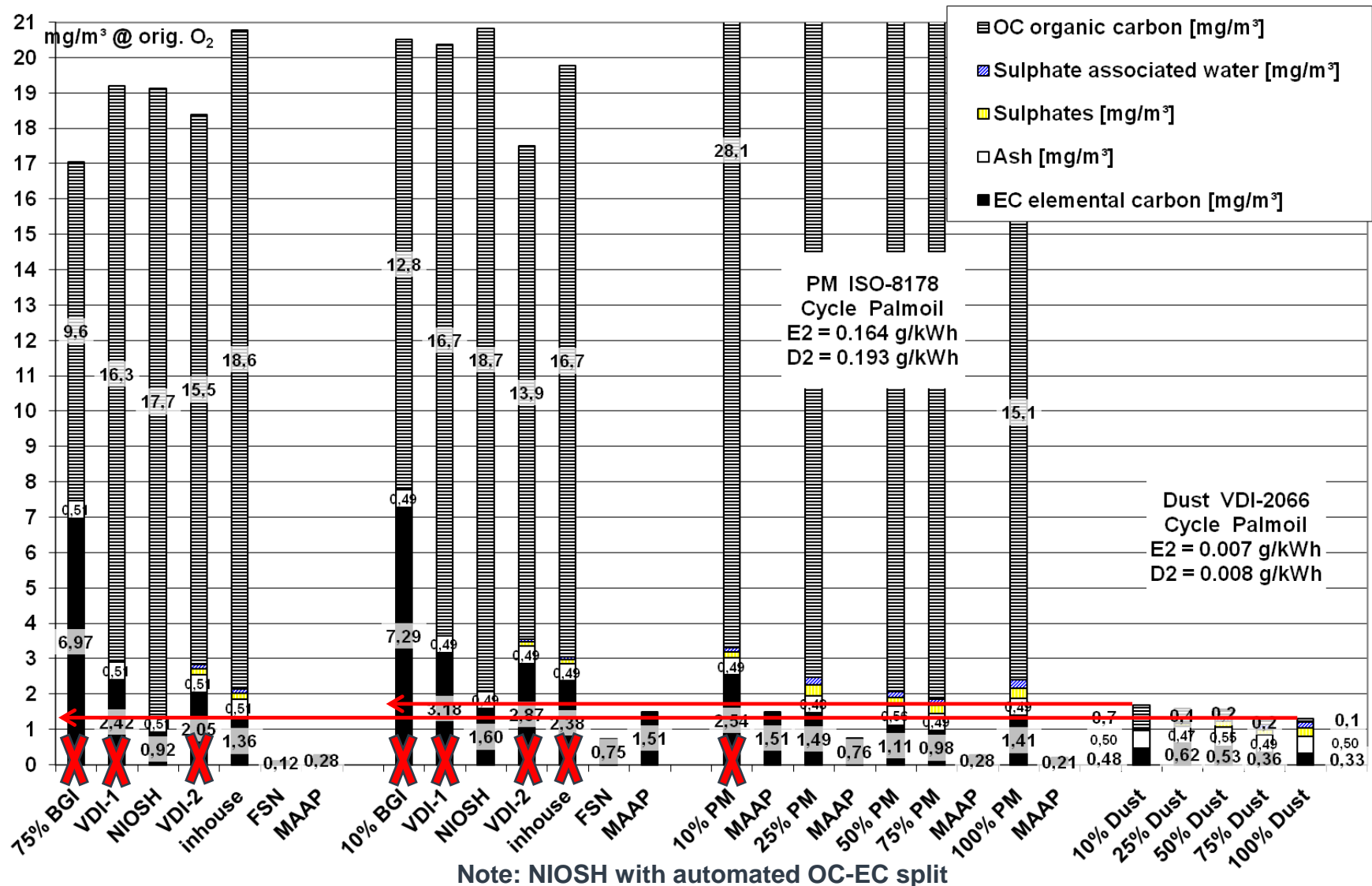


-> Large differences between methods

Note: NIOSH with manual OC-EC split

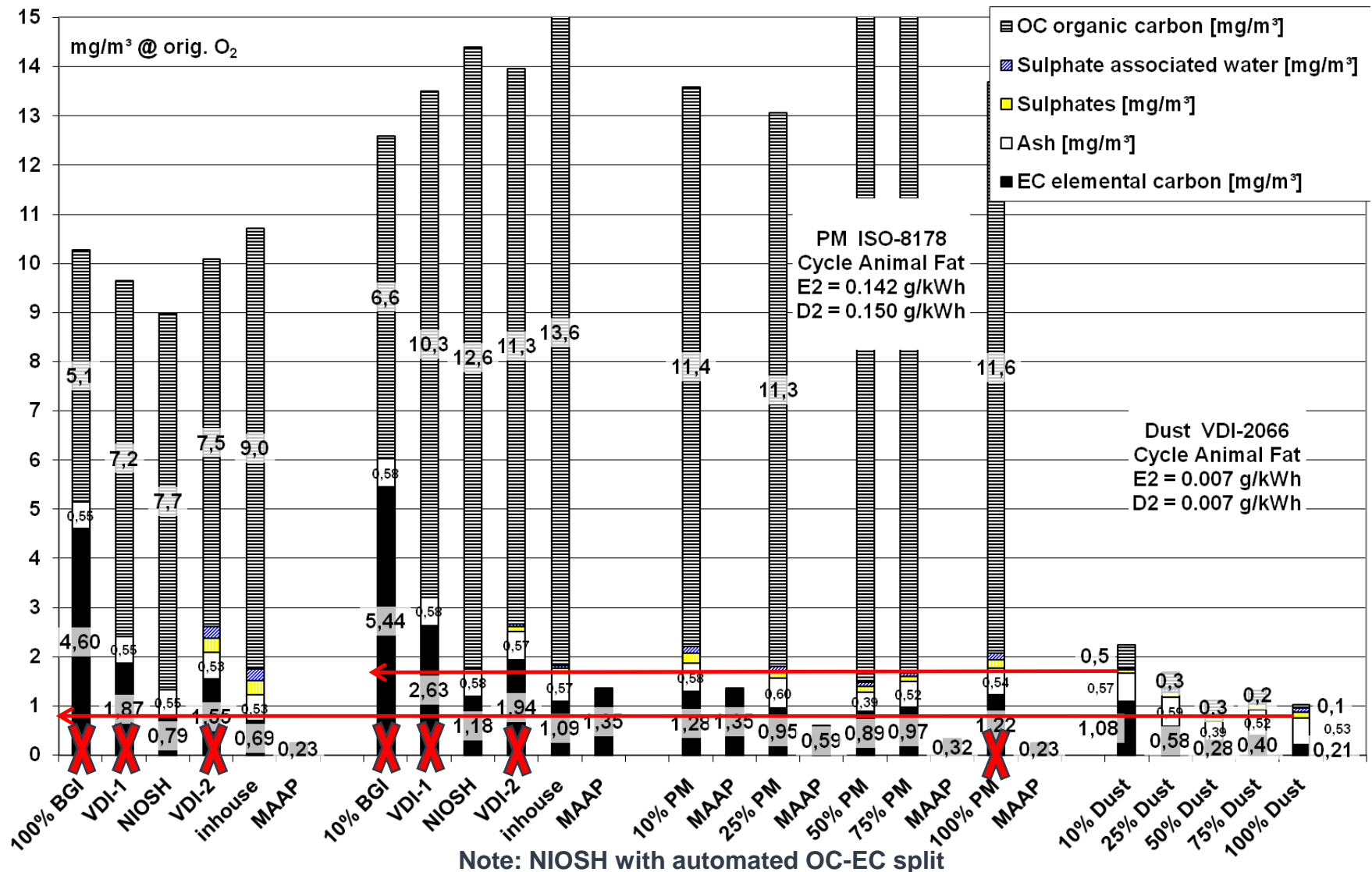
Results

Excluding methods by cross-referencing 32/44 palm oil



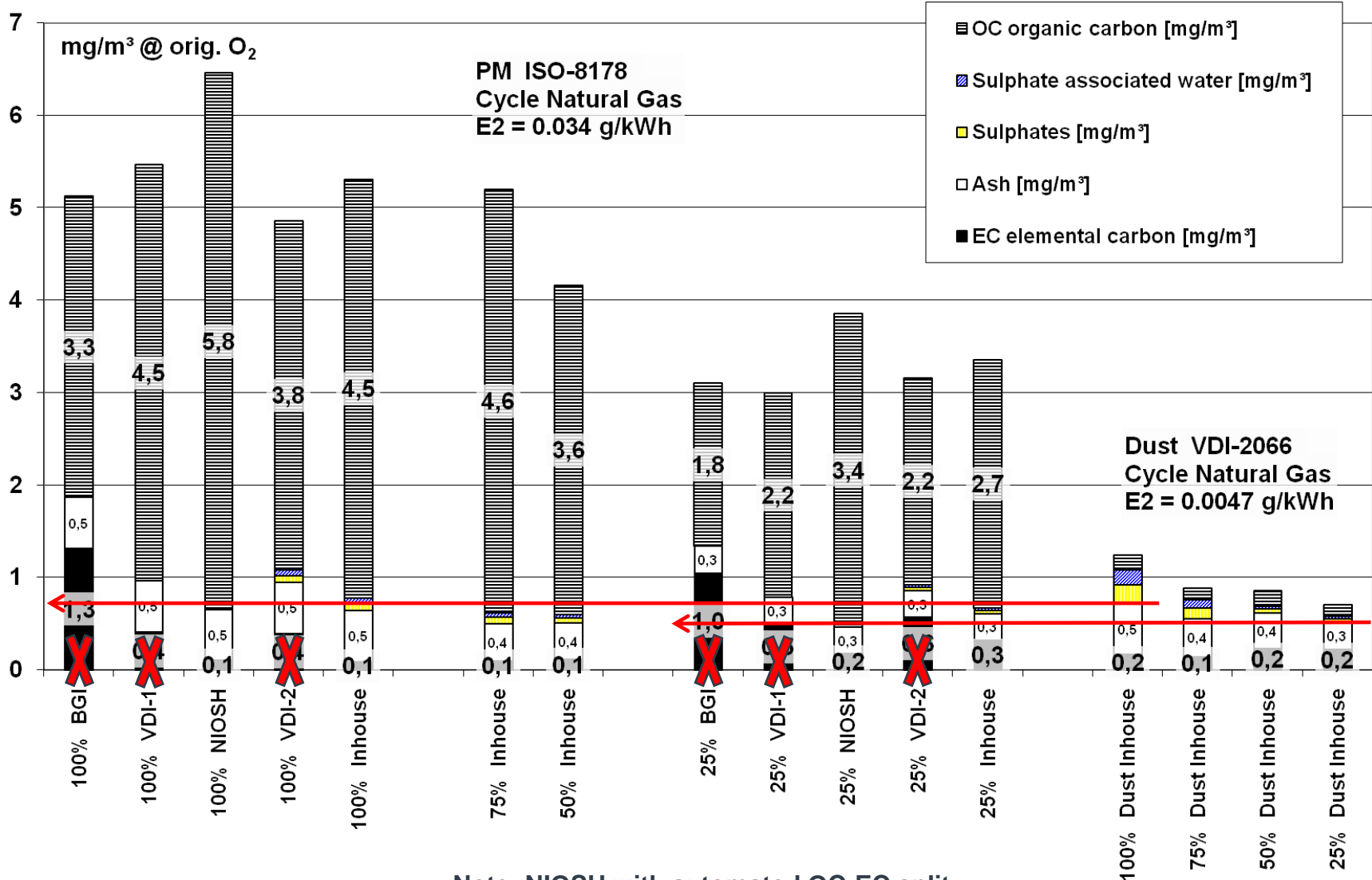
Results

Excluding methods by cross-referencing 32/44 animal fat



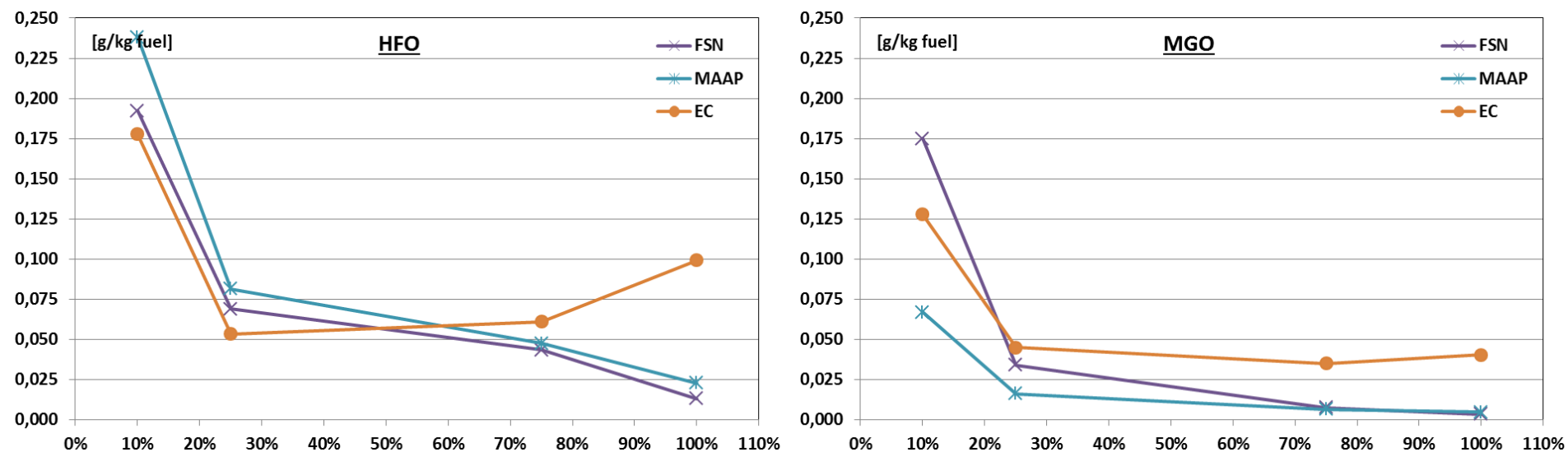
Results

Excluding methods by cross-referencing 32/40PGI Gas



Results

Range of emission factors FSN vs. MAAP vs. EC, 32/44



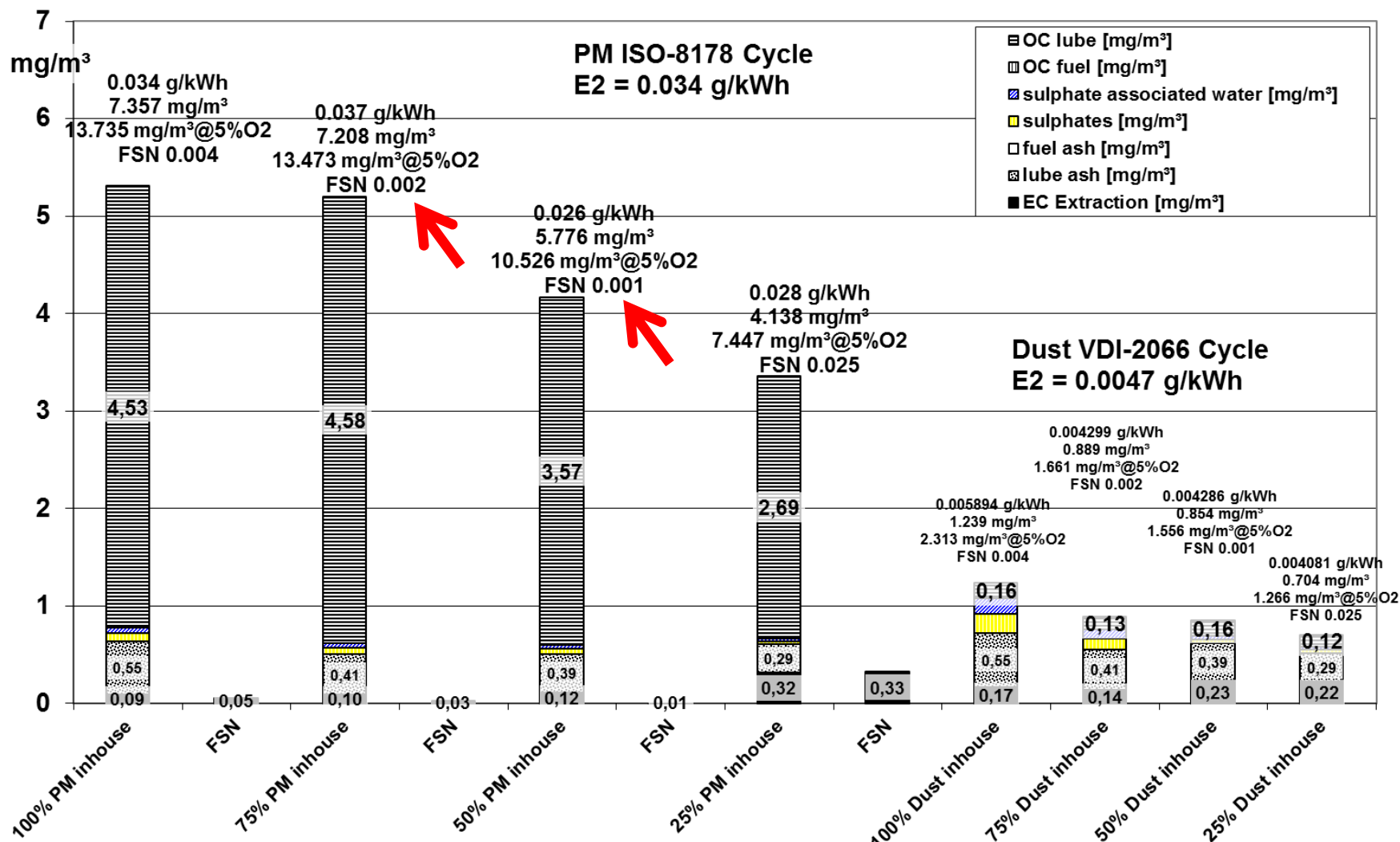
Resulting BC emission factor for medium speed 32/44 diesel engine, mean \pm standard deviation of all FSN & MAAP & in-house EC for HFO & MGO, is 0.069 ± 0.065 (24 points)

-> Is such a single value of any significance?

BC emission factors for fossil fuels in this study do not correspond to values given in [Lack] for slow 0.41 ± 0.27 , medium 0.97 ± 0.66 , and high 0.36 ± 0.23 speed diesel engines

Results

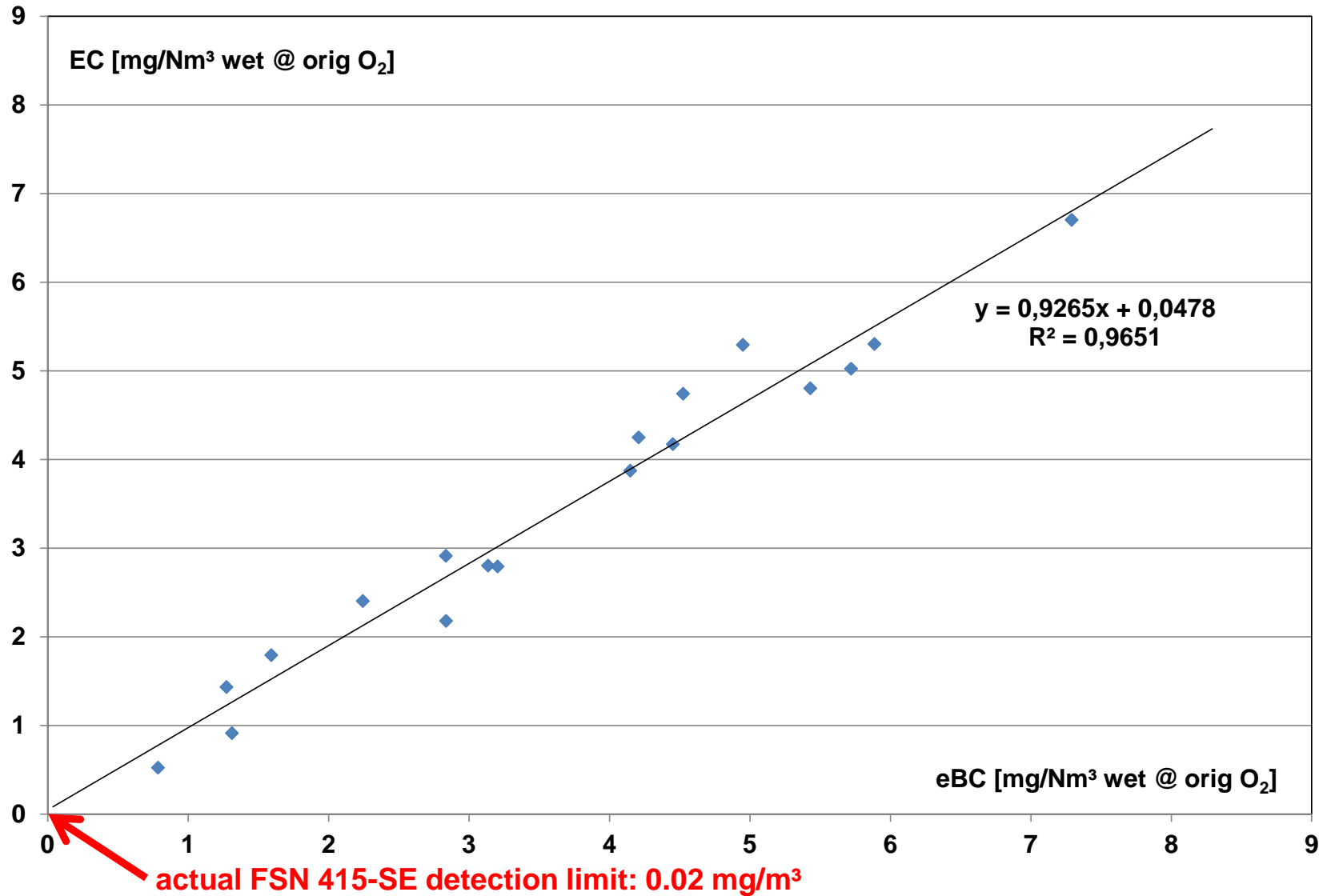
Reaching 415-SE lowest detection limit with 32/40PGI Gas



Note: Measurement time for PM & dust samples 1.5 hours vs. 2 min for FSN !

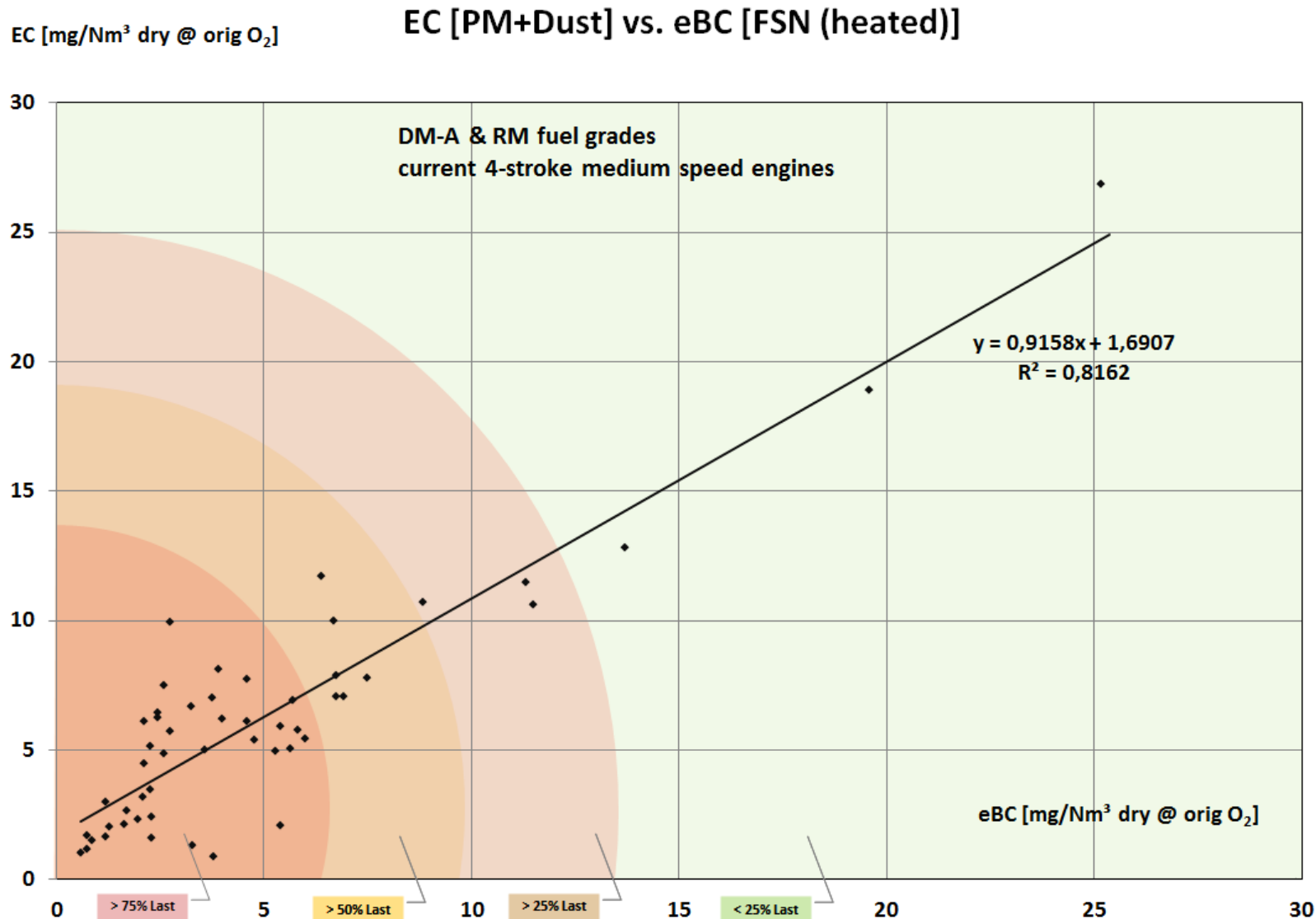
Results

Correlation example EC (PM) vs. eBC (FSN) 21/31 EN-590 ULSD



Results

Correlation example from [PPR 1/8/3] DM-A & RM grade



Conclusions 1/2

Measurement methods, engines & fuels



Analytical methods for determination of total carbon (TC) differ within approx. 25%

But analytical methods can significantly differ up to 200% for OC & EC up to 600%

Contrary to its definition, hot in-stack PM (dust) still contains significant volatile fractions

Almost all thermal methods are prone to charring effects resulting in overestimated EC

Only by cross-referencing, accurate methods can be distinguished

FSN, MAAP, NIOSH & DNV-GL in-house indicate accurate eBC respectively EC values

Although scatter band increase (or precision decrease?) with lower fuel quality, correlations between FSN, MAAP, NIOSH & EC can be established

FSN is sensitive enough even for very low BC emissions

Conclusions 2/2

Measurement methods, engines & fuels



Compared to any other method, which requires either controlled high dilution or additional thermo-chemical analysis, FSN emerged as most robust & sufficiently accurate method

Nevertheless, difference between methods & scatter within a single method persist

-> Why should this improve with PAS?

One order of magnitude difference between MDT values compared to [Lack]

-> What would constitute a reliable data basis?

Contrary to automotive diesels, PM from large medium speed 4-stroke engines mainly consist of sulfates, sulfur bound water & OC, BC tend to increase with lower engine load

Gas engines EC / eBC originate from lube oil

Due to high fuel oxygen content, renewable fuels show lower EC / eBC

Double bonds & aromatic fuel compounds tend to increase EC / eBC, polyaromatic content of RM-grade fuels may vary between 5 – 50% at least

-> What will happen with expected future hybrid fuels?

-> What constitutes a reliable reference fuel?

Acknowledgements & References



Part of presented data taken from BMBF Project “BioClean”, Reducing emissions of climate-active gases & particulates from large Diesel engines for ship propulsion systems & stationary power supply by the application of fuels from renewable sources.

Part of presented data taken from FVV Project “Dieselruß” for an improved carbon determination.

BGI 505-44 (ex ZH 1/120.44): https://www.umwelt-online.de/recht/arbeitss/uvv/bgi/505_44a.htm

NIOSH-5040: <https://www.cdc.gov/niosh/docs/2003-154/pdfs/5040.pdf>

MAAP-5012: <https://www.thermofisher.com/order/catalog/product/MODEL5012>

AVL-415-SE: <https://www.avl.com/-/avl-smoke-meter>

DNV-GL in-house method: IMO PPR 1/8/4 - Proposed measurement method for Black Carbon: Determination of Elemental Carbon from PM Filter Samples, EUROMOT submission.

IMO PPR 1/8/3 - Proposed measurement method for Black Carbon, EUROMOT submission.

Petzold, A.: Institut für Physik der Atmosphäre DLR Oberpfaffenhofen, 82234 Wessling, Germany.

Lack D., et al.: Light absorbing carbon emissions from shipping, Geophysical Research Letters Vol. 35: L113815, 2008.

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Do you have any more questions?



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